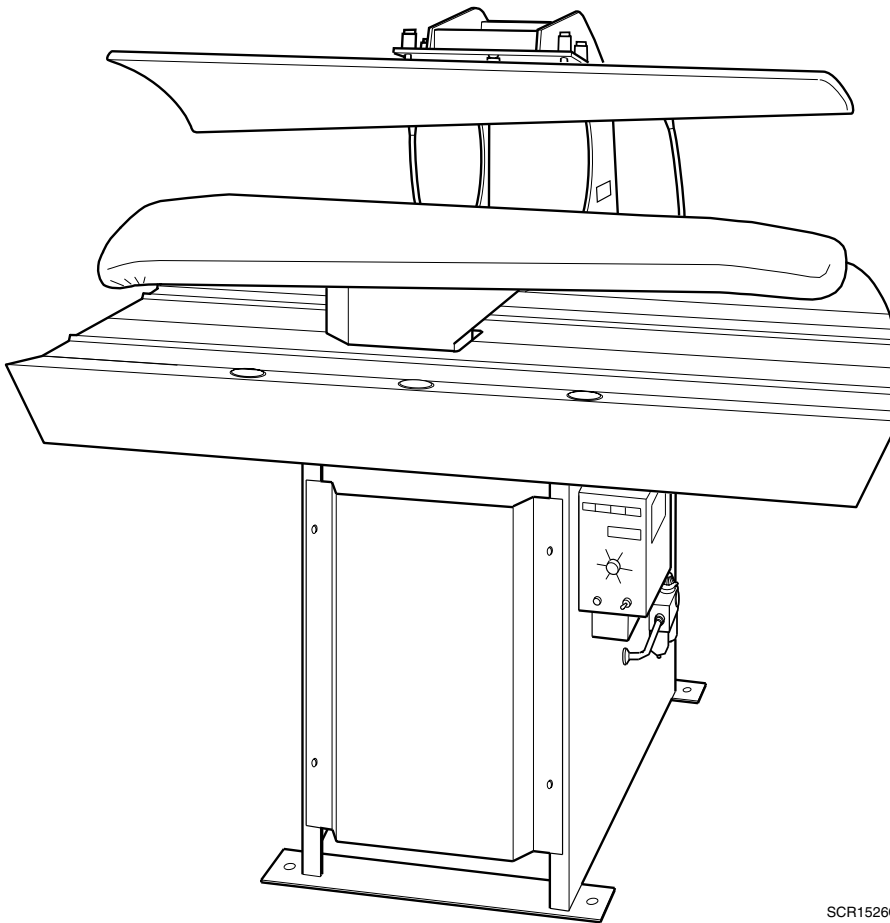


Laundry Presses

Models Through May 2000

Refer to Page 3 for Model Numbers



SCR1526C

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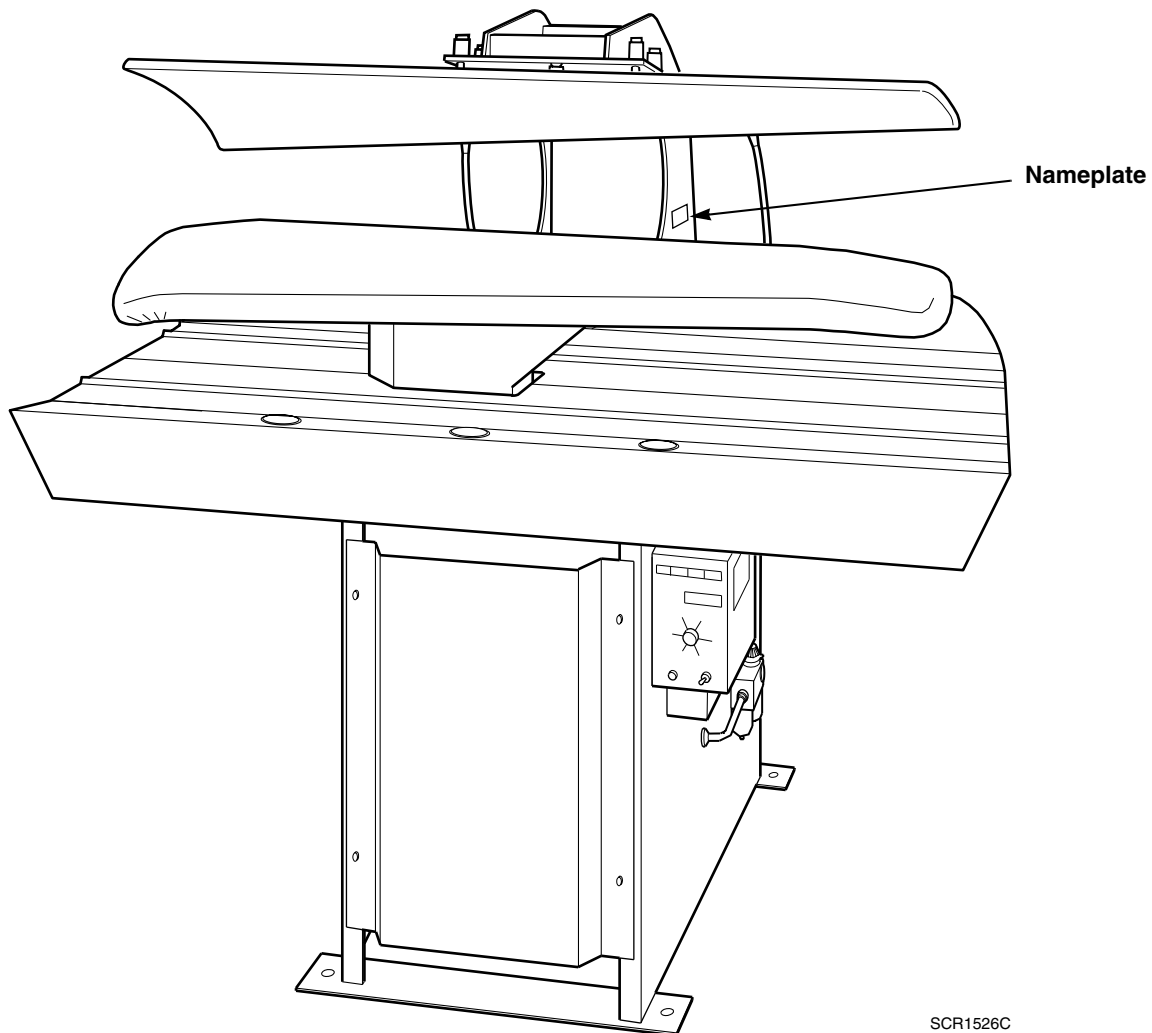
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



SCR1526C

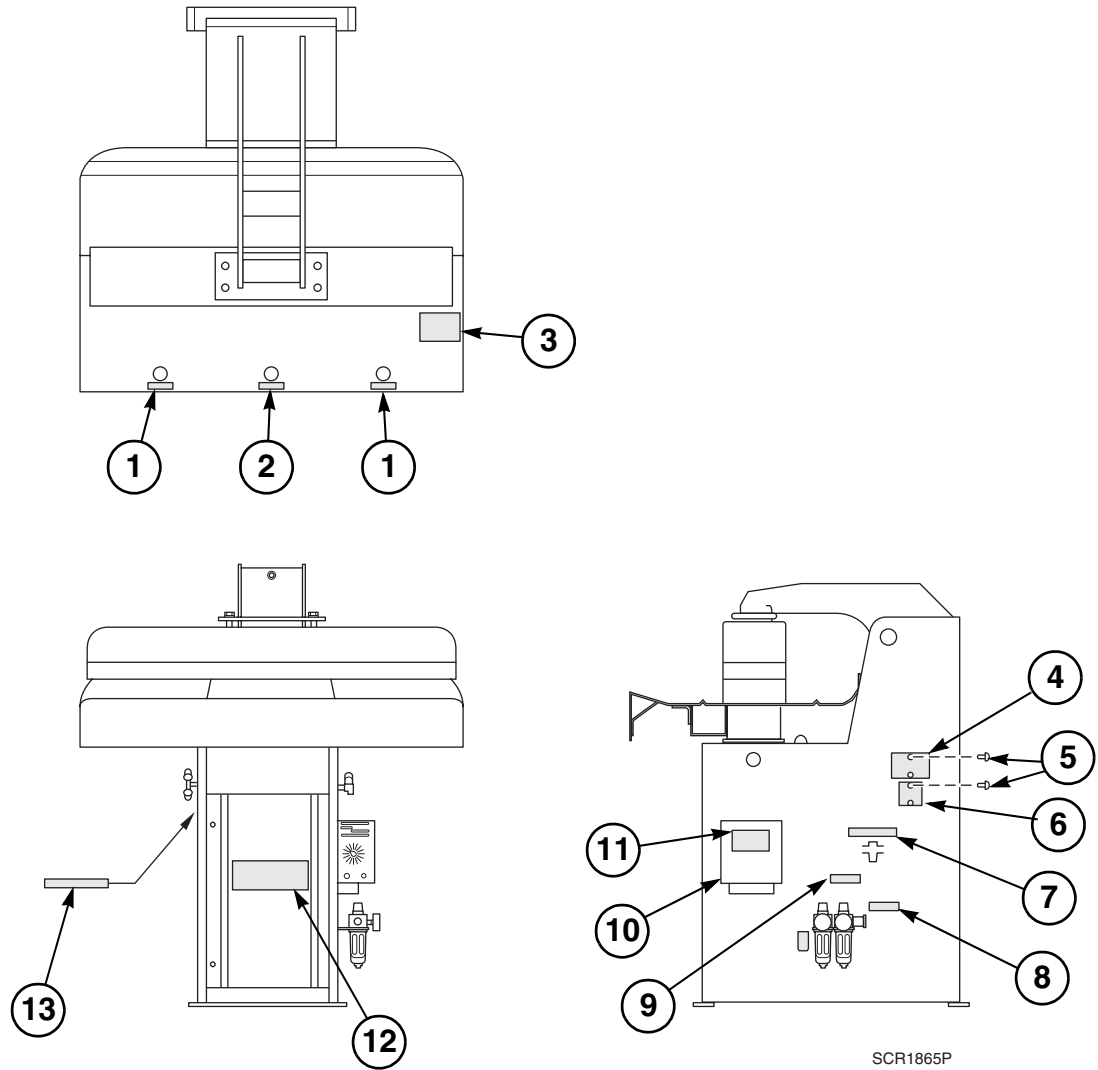
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Model Identification

Information in this manual is applicable to these Laundry Presses:

1057PY
17ECLC
541813
438

Label Application

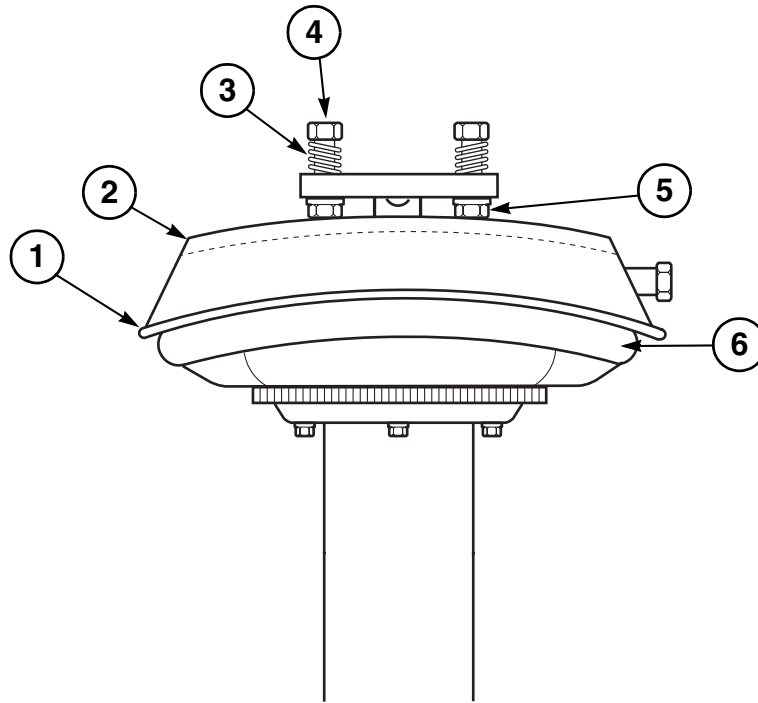


Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-35954	Close Label	2 required
2	JA-35953	Open Label	
3	J33-013	Do Not Lift Table Label	
4	N/A	Serial/Rating Nameplate	
5	JC-51528	Blind Rivet	4 required
6	J200156500	Warning: Shut-Off Nameplate	Service warning
7	JA-17841	Steam Inlet Label	
8	JA-17842	Air Inlet Label	
9	J1326156	Air Pressure Label	
10	J1145689	Danger: Always Nameplate	Power disconnect
11	N/A	Single Label	Timer rating 110 Volt
	N/A	Timer Rating Label	220 Volt
12	70240801	Nameplate Overlay	Ajax
13	JA-17840	Steam Return Label	

N/A = Part no longer available

Head and Buck Assembly



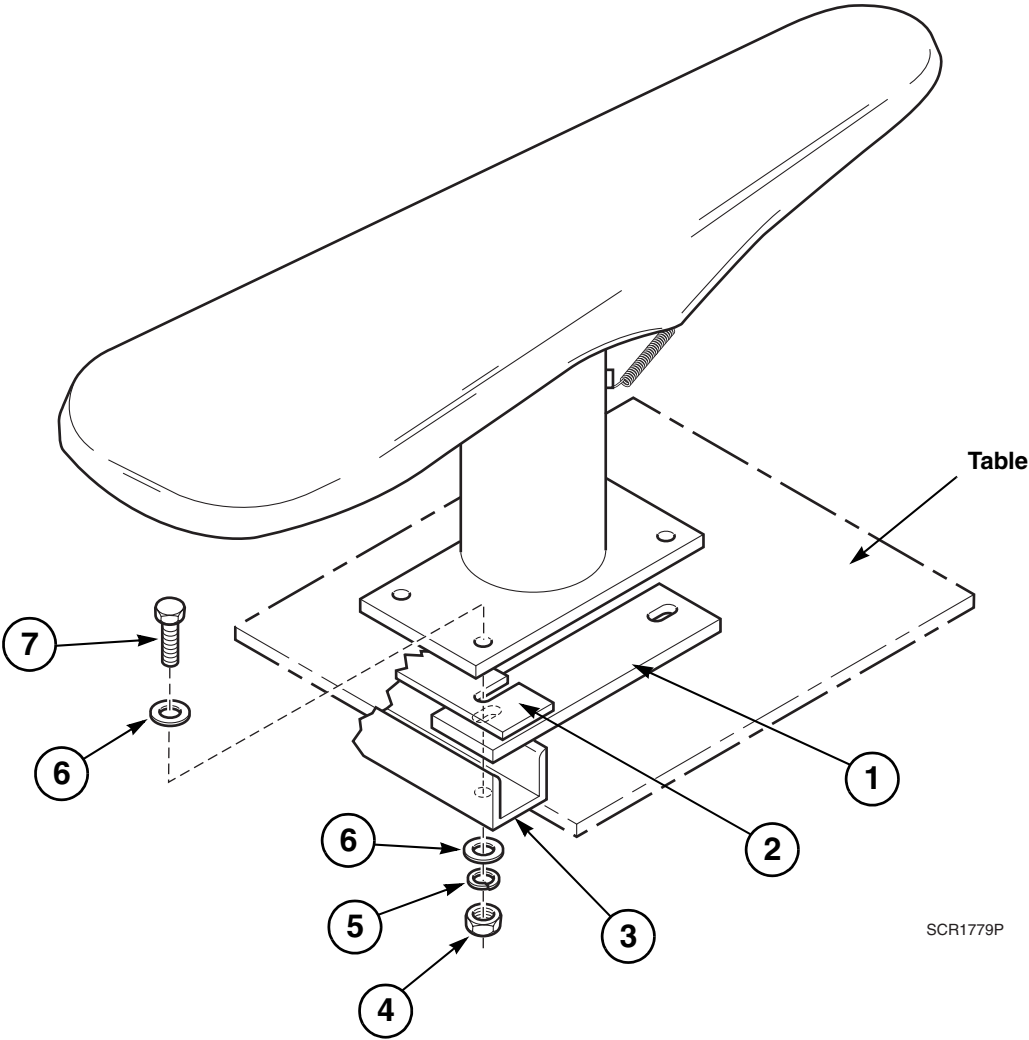
SCR1759P

Head and Buck Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	N/A	Head Weldment	Model 1057PY
	N/A	Head Weldment	Model 438
	N/A	Head Weldment	Model 17ECLC
	J1038561	Head Weldment	Model 541813
2	JA-14567	Head Cover	Model 1057PY
	J1032606	Head Cover	Model 438
	N/A	Head Cover	Model 17ECLC
	J1042035	Head Cover	Model 541813
3	JA-51340	Compression Spring	4 required for models 438, 17ECLC and 541813
	JA-51437	Compression Spring	4 required for model 1057PY starting April 1992
	JA-50983	Spring	4 required for model 1057PY through April 1992
4	JA-50900	Screw	4 required for models 438, 17ECLC and 541813
	JA-53080	Screw	4 required for model 1057PY
5	JA-52395	Nut	4 required for models 438, 17ECLC and 541813
	M400026	Nut	4 required for model 1057PY
	J1210988	Nut	Model 541813 through April 1992
6	N/A	Buck Weldment	Model 1057PY
	N/A	Buck Weldment	Model 438 starting June 1998
	N/A	Buck Weldment	Model 438 through June 1998
	JA-84740	Buck Weldment	Model 17ECLC
	J1470426	Buck Weldment	Model 541813 starting June 1998
	JA-03383	Buck Weldment	Model 541813 through June 1998

N/A = Part no longer available

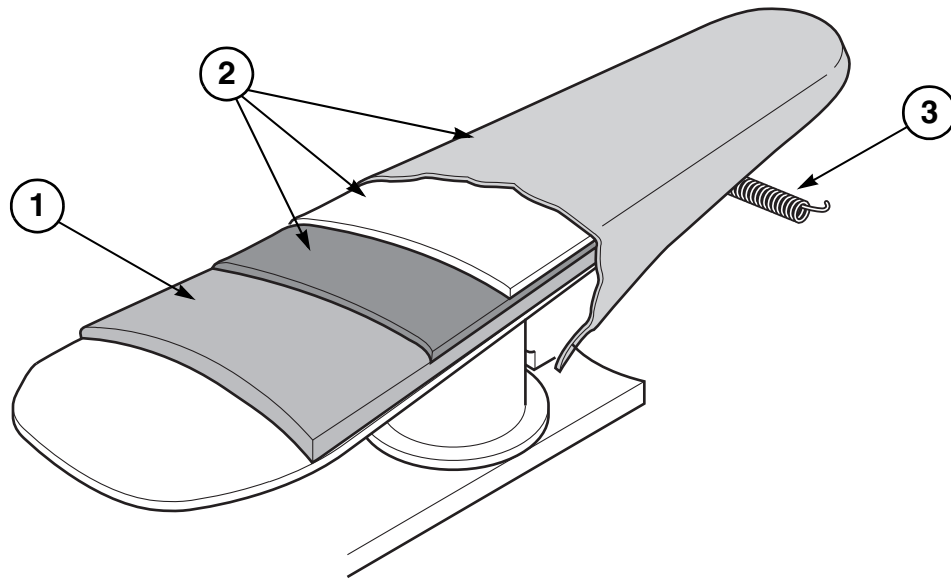
Buck Mounting



Buck Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-28147	Anvil Spacer	3/8 inch; Use as required
	JA-28148	Anvil Spacer	1/8 inch; Use as required
	JA-28149	Anvil Spacer	1/4 inch; Use as required
2	J1122969	Buck Alignment Shim	1/16 inch; Use as required
	J1122977P	Buck Alignment Shim Kit	1/8 inch; Use as required
3	J1112499	Buck Spacer	2 required
4	J1000850	Nut	4 required
5	91200	Washer	4 required
6	J1001338	Washer	8 required
7	JA-51516	Screw	4 required; 1/2-13 x 2-1/2 inches; Use as required
	JC-61639	Screw	4 required; 1/2-13 x 2-3/4 inches; Use as required
	JA-50197	Screw	4 required; 1/2-13 x 3 inches; Use as required
	JA-50198	Screw	4 required; 1/2-13 x 3-1/4 inches; Use as required

Buck Padding and Springs



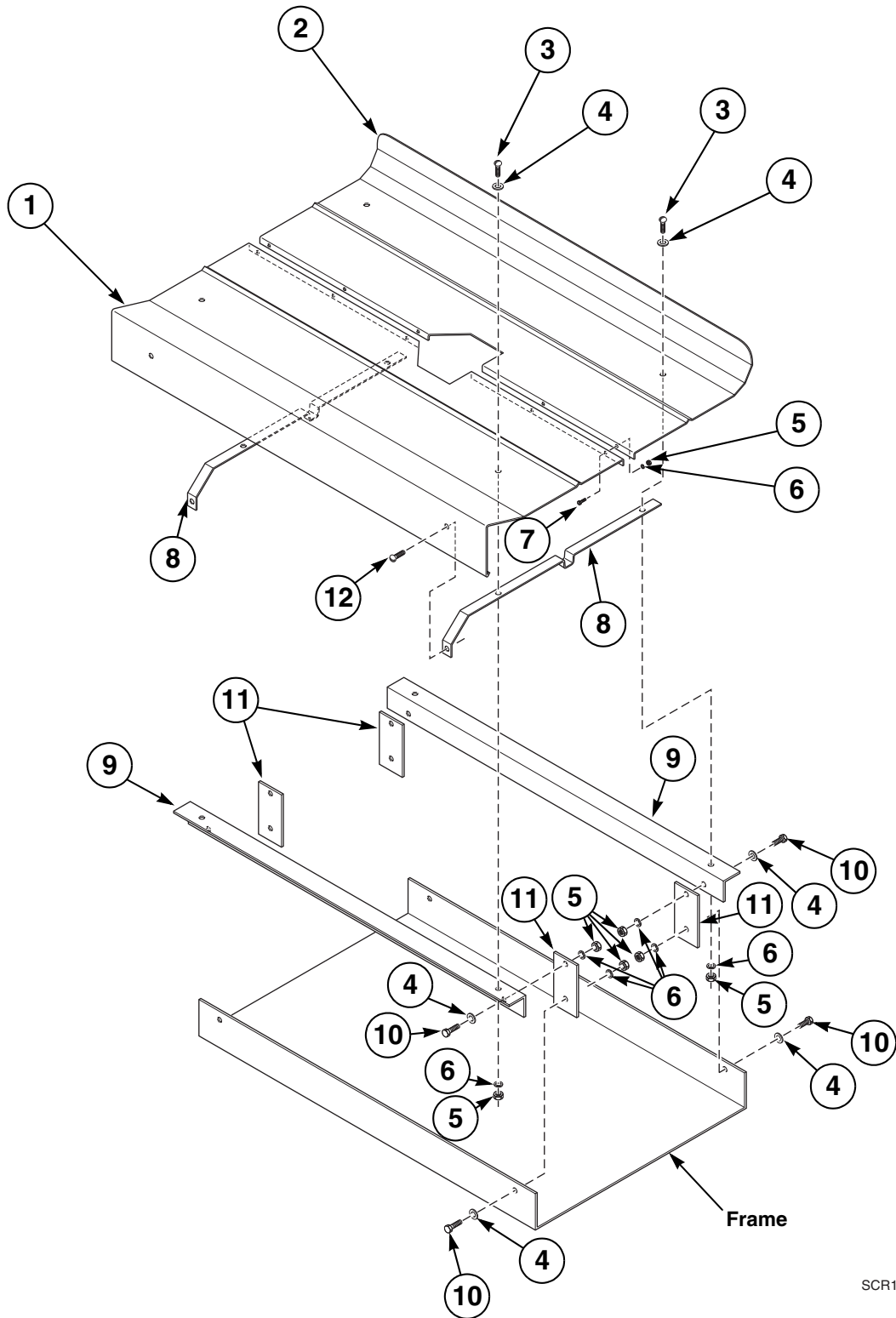
SCR1760P

Buck Padding and Springs

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-05383	Collar Padding Set	
	JA-53831	Steel Wool Pad	Model 1057PY
	JA-53253	Steel Wool Pad	Model 438
	JA-56126	Steel Wool Pad	Model 17ECLC
	JA-53256	Steel Wool Pad	Model 541813
2	JA-03688	Cotton Padding Set	Model 1057PY
	J1460013	Padding Set	Cotton; Model 438 starting June 1998
	N/A	Padding Set	Cotton; Model 438 through June 1998
	JA-85450	Cotton Padding Set	Model 17ECLC
	JA-03858	Cotton Padding Set	Model 541813
	JA-05433	Nylon Padding Set	Model 1057PY
	JA-05404	Nylon Padding Set	Model 438
	JA-85451	Nylon Padding Set	Model 17ECLC
	JA-05419	Nylon Padding Set	Model 541813
3	JA-55953	Spring	5/16 OD x 6 inches long; 1 required for models 541813 and 3 required for model 17ECLC
	JA-50946	Spring	5/16 OD x 7-3/16 inches long; 2 required for model 17ECLC and 4 required for model 541813
	JA-51657	Extension Spring	5/16 OD x 4 inches long; 3 required for models 1057PY and 438
	JA-50947	Spring	1/2 OD x 2 inches long; 1 required for model 438

N/A = Part no longer available

Press Table and Mounting



SCR1777P

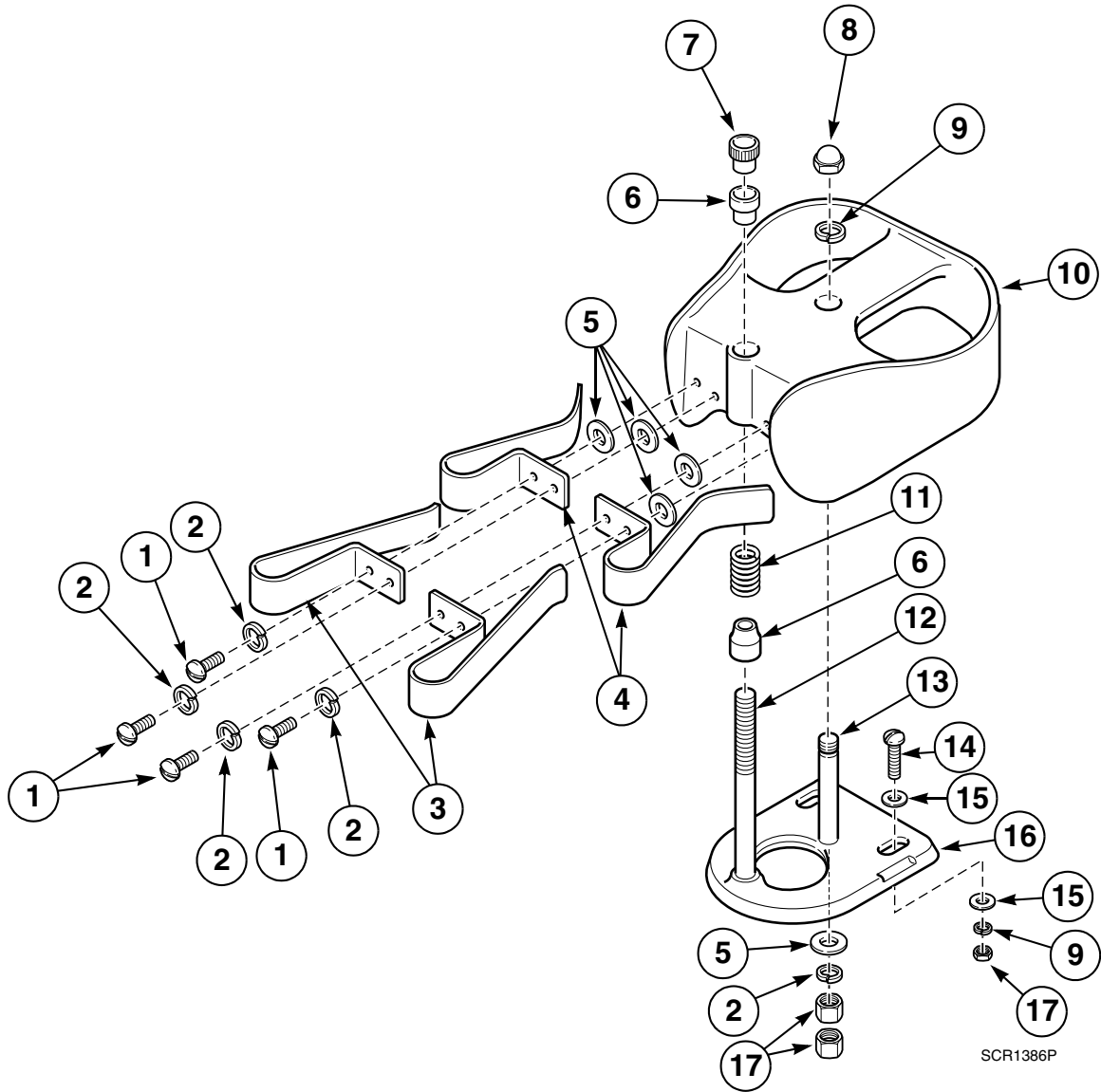
Press Table and Mounting

REF	PART NO.	DESCRIPTION	COMMENTS
	J1587708	Button Cover	2 required; Model 1057PY
	J1492271	Collar Rest Assembly	Model 17ECLC
	JA-05383	Collar Padding Set	Model 17ECLC
	J1323724	Blind Rivet	4 required; Model 17ECLC
	J1111905	Blind Rivet	8 required; Model 1057PY
1	J1569748	Front Table	Model 1057PY starting June 1998
	N/A	Front Table	Model 1057PY through June 1998
	J1569698	Front Table	Model 17ECLC starting June 1998
	N/A	Front Table	Model 17ECLC through June 1998
	J200027900	Table Retrofit Kit	Model 438 starting June 1998
	J1023282	Front Table	Model 438 through June 1998
	J200029600	Table Retrofit Kit	Model 541813 starting June 1998
	N/A	Front Table	Model 541813 through June 1998
2	JA-27594	Rear Table	Model 1057PY
	JA-18955	Rear Table	Model 17ECLC
	J200027900	Table Retrofit Kit	Model 438 starting June 1998
	JA-15539	Rear Table	Model 438 through June 1998
	J1465236	Rear Table	Model 541813 starting June 1998
	JA-10405	Rear Table	Model 541813 through June 1998
3	JA-52134	Screw	4 required
4	JC-80583	Washer	Use as required
5	20275	Nut	16 required
6	J1185073	Washer	16 required
7	02422	Screw	4 required
8	JA-21481	Table Brace	2 required; Model 1057PY
	JA-27592	Table Side Bracket	2 required; Models 438, 541813 and 17ECLC
9	N/A	Table Angle	2 required; Model 1057PY
	JA-27778	Table Support Bracket Angle	2 required; Models 438 and 541813
	JA-25791	Table Angle	2 required; Model 173CLC
10	JA-53020	Screw	8 required
11	JA-27777	Table Spacer	4 required; Models 1057PY, 438 and 541813
	J1594472	Table Spacer	4 required; Model 17ECLC
12	N/A	Screw	2 required

N/A = Parts no longer available

Yoke Block Assembly

Model 1057PY

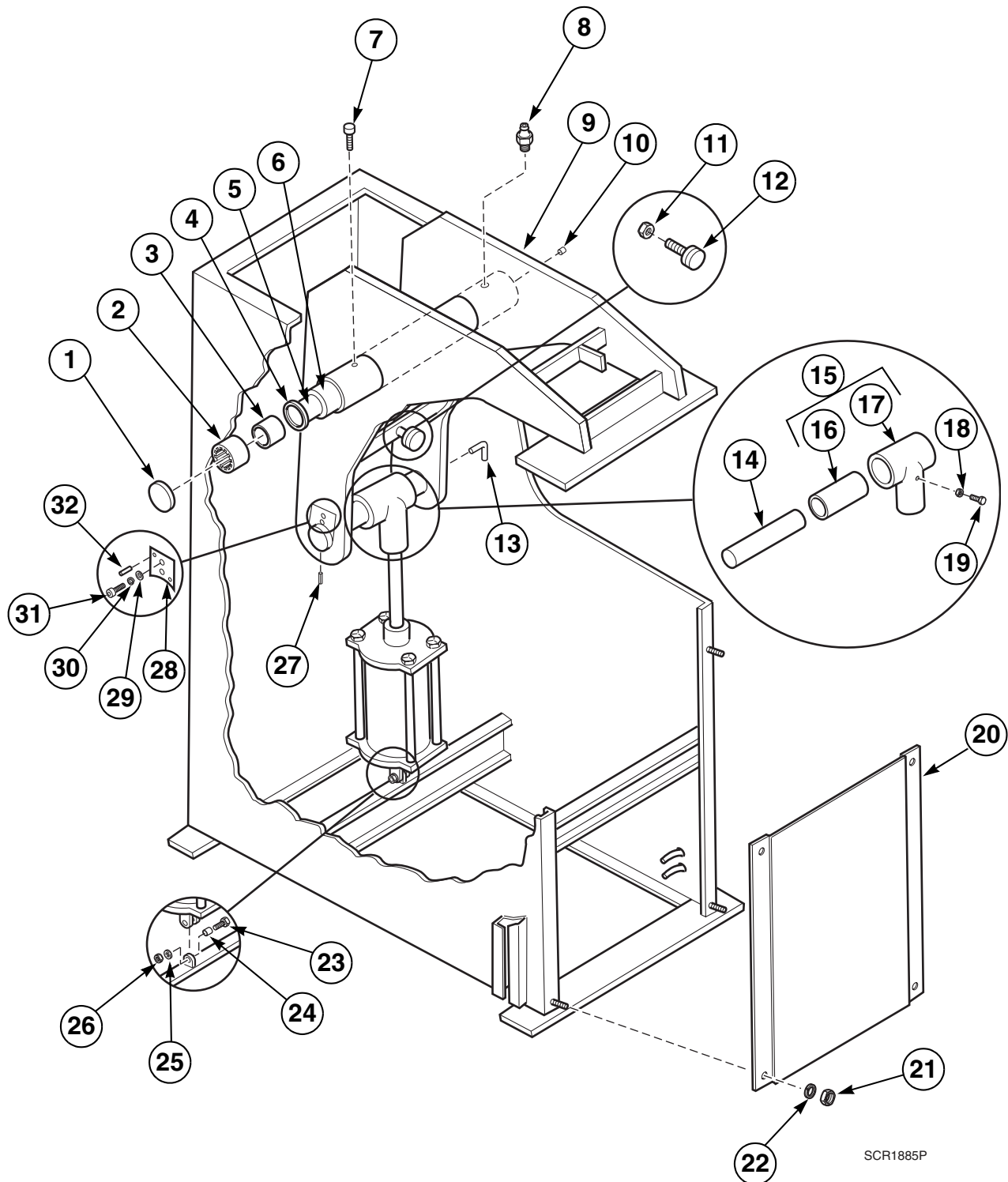


Yoke Block Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1426394	Yoke Block Assembly	Includes items 1-17; Models starting June 1998
	N/A	Yoke Block Assembly	Includes items 1-17; Models through June 1998
1	J1185107	Screw	4 required; Models starting June 1998
	M400044	Screw	4 required; Models through June 1998
2	J1000975	Washer	4 required
3	JA-13459	Outside Spring	2 required
4	JA-13460	Inside Spring	2 required
5	JA-12215	Piston Stop	5 required
6	JA-13155	Mounting Bolt Bushing	2 required starting June 1998; 1 required and JA-10913 Stud Pin Bushing through June 1998
7	J1441898	Clamping Knob	
8	J1281393	Nut	
9	M400013	Washer	3 required
10	J1426386	Yoke Block	Models starting June 1998
	JA-14173	Yoke Block	Models through June 1998
11	JA-50983	Spring	Compression
12	JA-10911	Mounting Rod	
13	J1149954	Rod	Models starting June 1998
	JA-10912	Stud	Models through June 1998
14	91202	Screw	2 required
15	J1001270	Washer	6 required
16	JA-14016	Collar Block Base	
17	70142	Nut	4 required

N/A = Part no longer available

Frame and Pressure Arm Assembly

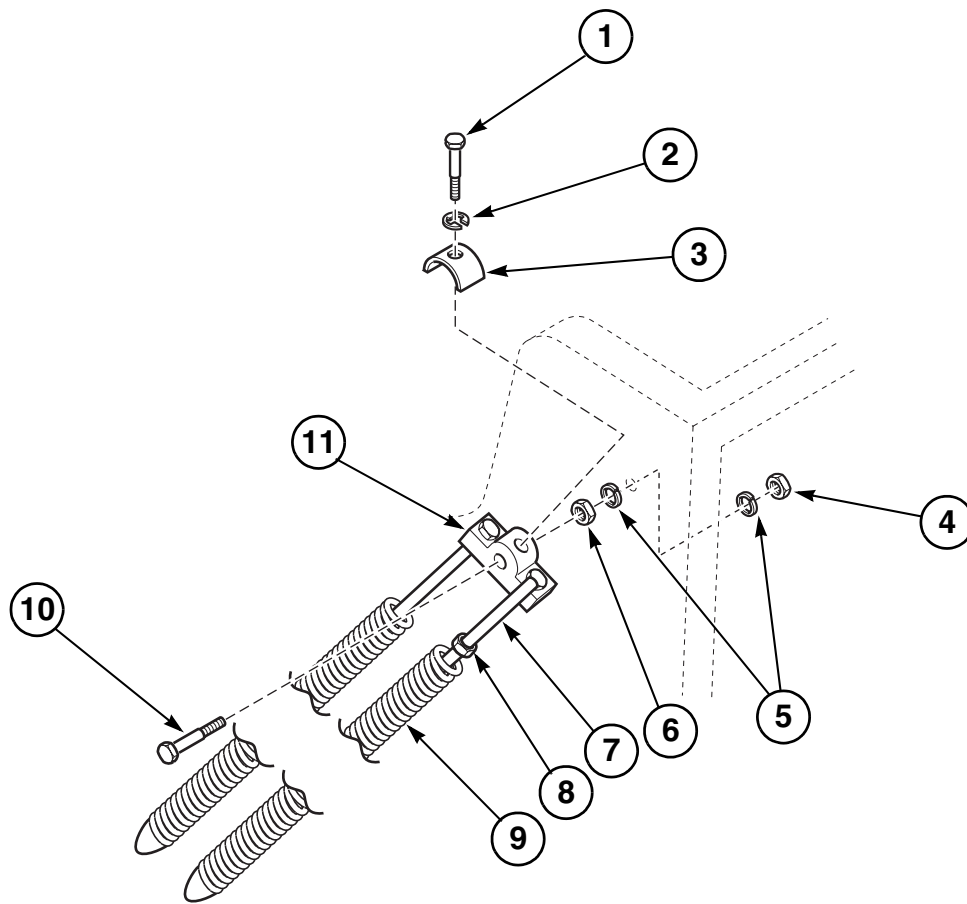


Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-30809	Straight Grease Fitting	Use with item 23
1	JA-30139	Disc	
2	JA-50892	Needle Bearing	
3	JA-50893	Inner Race Bearing	
4	JA-15175	Washer	16 gauge
	J1422278	Washer	20 gauge
5	JA-24941	Pressure Arm Shaft	
6	JA-25029	Spacer	
7	JA-51778	Screw	Models starting June 1998
	JA-51777	Screw	Models starting April 1992 through June 1998
	JA-54394	Pipe Plug	Model 541813 through April 1992
8	J1012111	Straight Grease Fitting	
9	J200046900	Pressure Arm Weldment	
10	JA-50362	Screw	2 required
11	70142	Nut	
12	J1042480	Bumper	
13	JA-25011	Lock Pin	Models through 1997
14	JA-27760	Clevis Shaft	Models through June 1998
	J1474709	Clevis Shaft	Models starting June 1998
15	JA-04358	Air Cylinder Clevis Assembly	Includes items 15 and 16
16	JA-50904	Oilless Sleeve Bearing	
17	N/A	Clevis	
18	70142	Nut	
19	N/A	Screw	
20	JA-27801	Front Cover	
21	JA-50996	Nut	Models through June 1998
	20275	Nut	Models starting June 1998
22	J1001007	Washer	Models starting June 1998
23	JA-51594	Screw	Model 541813 through April 1992
	JC-63342	Screw	2 required; Models through April 1992
	JA-50900	Screw	2 required; Models starting April 1992
24	JA-55082	Spherical Bearing	
25	91200	Washer	Models starting April 1992
	JA-54158	Washer	Model 541813 through April 1992
26	J1000850	Nut	Models starting April 1992
	21899	Nut	Model 541813 through April 1992
27	JA-50524	Cotter Pin	Models through June 1998
28	J1474691	Pivot Pin Lock Key	Models starting June 1998
29	JC-80513	Washer	2 required; Models starting June 1998
30	J1185073	Washer	2 required; Models starting June 1998
31	JC-62516	Screw	2 required; Models starting June 1998
32	J1436799	Roll Pin	2 required; Models starting June 1998

N/A = Part no longer available

Counter Balance Spring

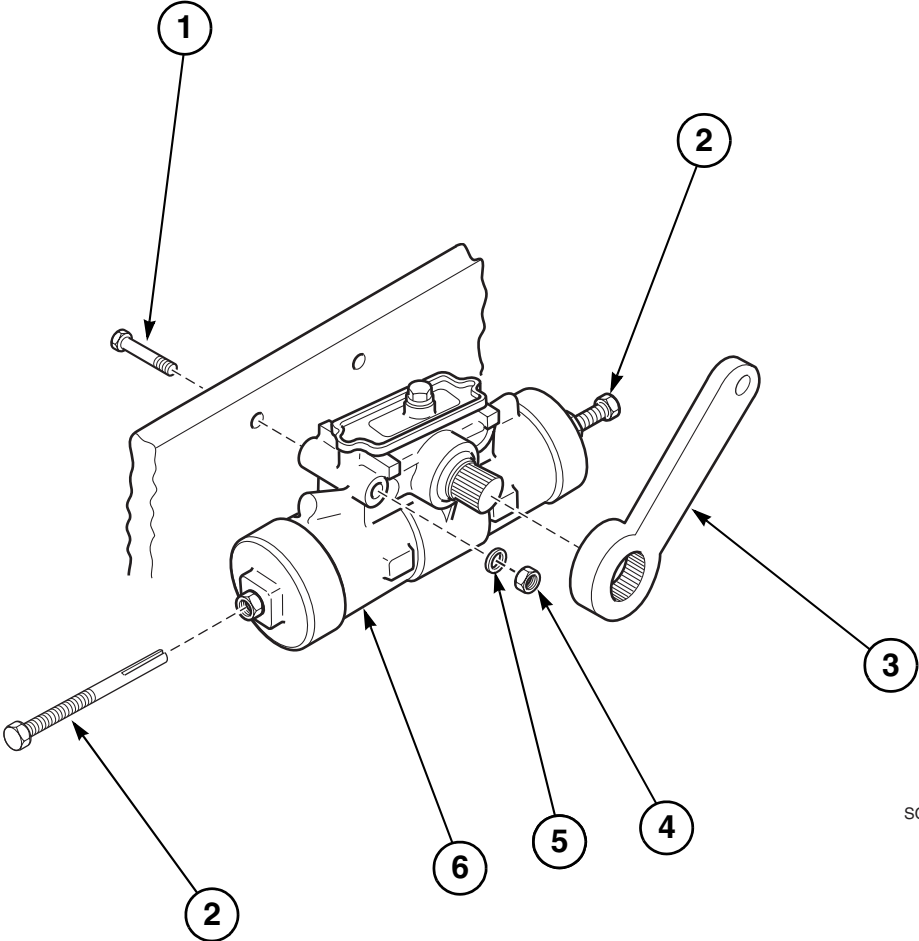


SCR1802P

Counter Balance Spring

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400044	Screw	
2	J1000975	Washer	
3	JA-15931	Spring Clip	
4	JC-48288	Nut	
5	JA-53116	Washer	2 required; Models starting June 1998
	JA-53363	Washer	2 required; Models through June 1998
6	M400023	Nut	
7	JA-18003	Bolt	Use with Spring Assembly Nos. 2, 3 and 4
	JA-12742	Bolt	Use with Spring Assembly No. 6B
8	M400026	Nut	2 required
9	JA-03942	Head Spring Assembly	No. 2; Use as required
	JA-03943	Head Spring Assembly	No. 3; Use as required
	JA-03944	Head Spring Assembly	No. 4; Use as required
	JA-04887	Spring Assembly	No. 6B; Use as required
10	JA-55335	Screw	
11	JA-05584	Left Spring Hanger	Includes JA-50896 Oilless Sleeve Bearing

Shock Absorber Assembly

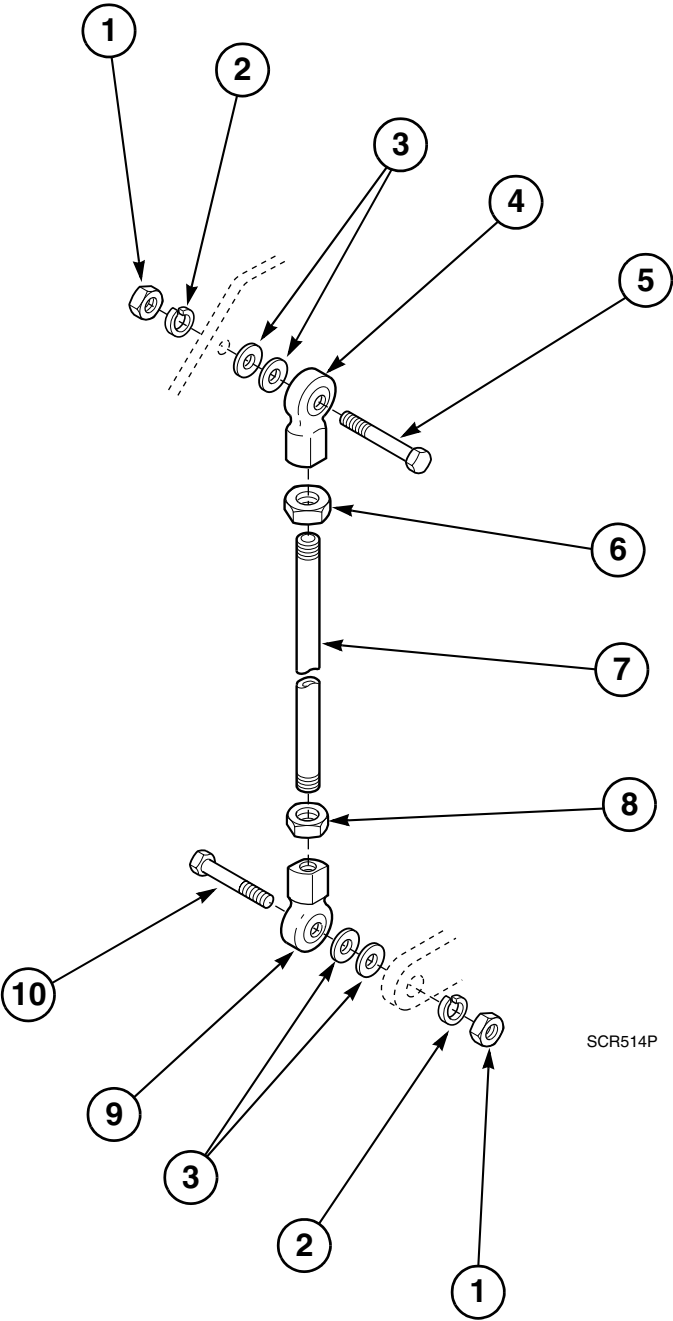


SCR1803P

Shock Absorber Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1326057	Shock Absorber Assembly	Includes items 2, 3, 6 and J1010-000651 Shock Absorber Repair Kit
	J1010-000651	Shock Absorber Rebuild Kit	Includes end cap gasket, 3 adjusting screws, cylinder cover gasket, seal, plug and plug gasket
1	JA-50198	Screw	
2	JA-53760	Screw	2 required
3	JA-51272	Shock Absorber Arm	
4	J1000850	Nut	
5	JA-54158	Washer	
6	J1041722	Shock Absorber	

Check Rod Assembly



Check Rod Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-82474	Check Rod Assembly	Includes items 4 and 6-9
1	JA-52031	Nut	2 required
2	JA-54158	Washer	2 required
3	J1001338	Washer	4 required
4	JA-54141	Female Rod End Bearing	Left
5	J1311307	Screw	
6	J1065689	Nut	
7	JA-27758	Check Rod	
8	J1065671	Nut	
9	JA-53961	Female Rod End Bearing	Right
10	JA-50281	Screw	

The diagram illustrates the hydraulic system for the Scr1782P. Key components and their connections are as follows:

- 1:** Four solenoid valves (two on the left, two on the right) that control the flow of hydraulic fluid.
- 2:** Two additional solenoid valves located on the right side of the system.
- 3:** Two check valves that allow flow in one direction while preventing backflow.
- 4:** A central hydraulic line connecting the two sides of the system.
- 5:** A large hydraulic cylinder (actuator) that provides the main power for the system.
- 6:** A smaller hydraulic cylinder or accumulator connected to the main system.
- 7:** A hydraulic cylinder at the bottom of the system, likely for a secondary function.
- 8:** A component, possibly a pump or a valve, located at the bottom center.
- 9:** A line or hose connecting the bottom component to the main system.
- 10:** A component, possibly a filter or a valve, located in the middle of the system.
- 11:** A vertical line or hose on the left side of the system.

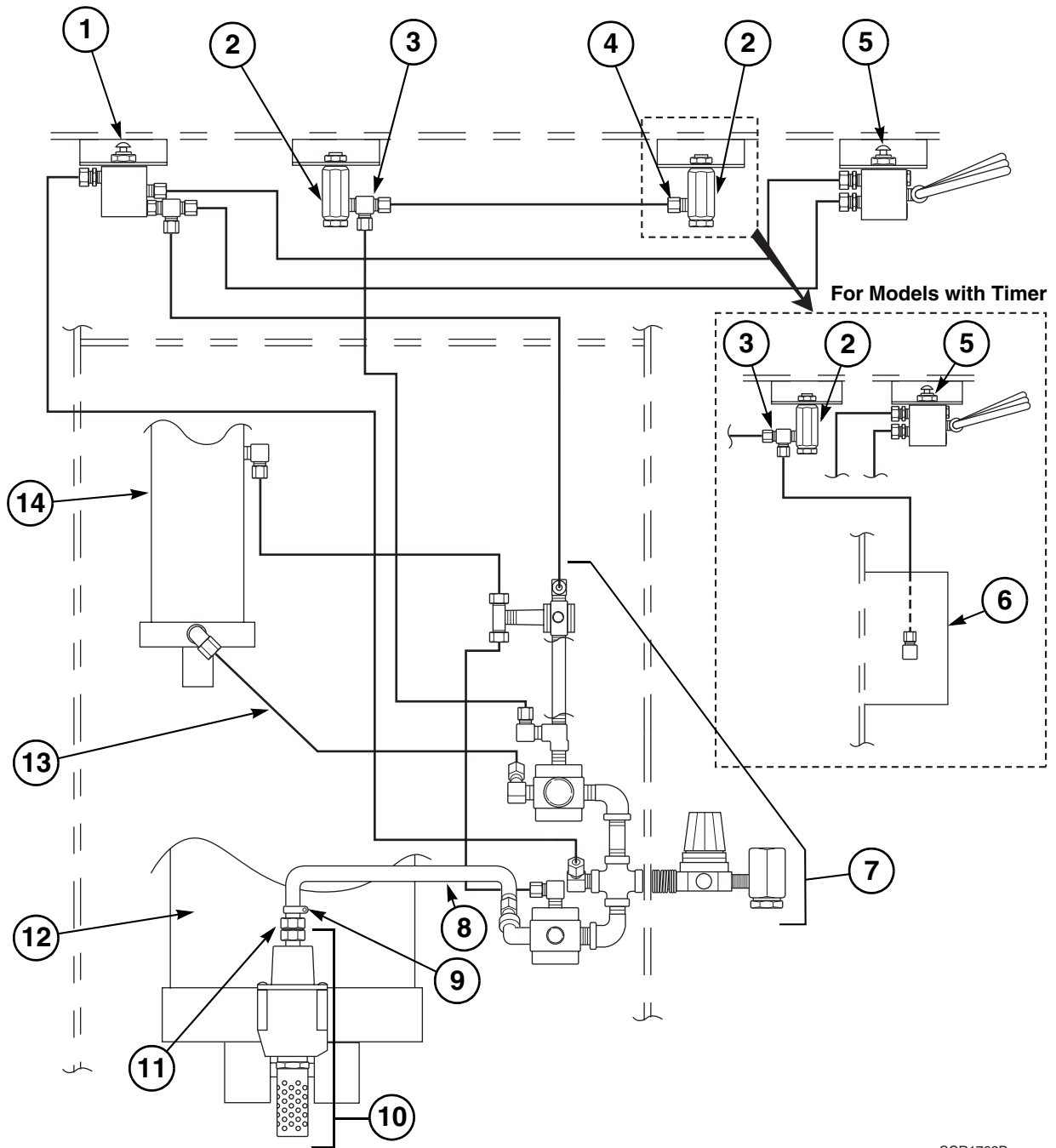
The diagram also includes a note: "WHEN OPTIONAL TIMER IS OMITTED" with an arrow pointing to a dashed box labeled "Timer".

AJ0985

Air System – Models Starting October 1983 Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 7-9; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J1319086	Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown; Includes items 27 and 28
1	JA-06430	Valve Body Assembly	4 required; Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1151661	Compression Connector	6 required
3	JA-52314	Male Compression Tee	2 required
4	JM-95918	Tubing	3/16 OD
5	J1319151	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
6	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
7	JA-51735	Air Muffler	3/8 inch
8	J1033984	Quick Exhaust Valve	
9	J0798874	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
10	J1103970-00	Tubing	1/4 OD
11	JKIT-00246	Closing Cylinder Kit	4 required; Refer to <i>Closing Air Cylinder Assembly</i> section for parts breakdown

Air System – Models Starting April 1992 Through June 1998



SCR1762P

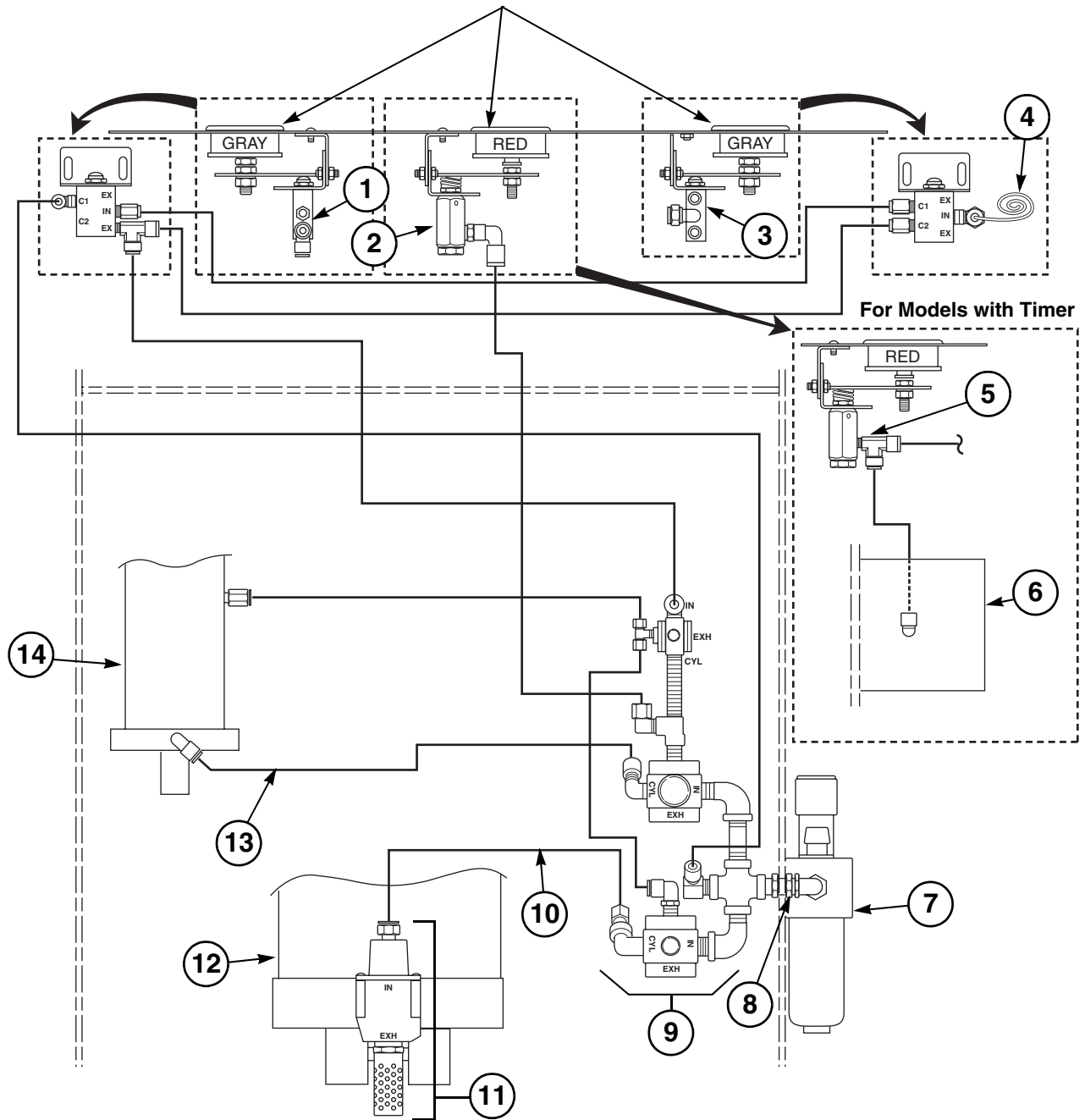
Air System – Models Starting April 1992 Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1327634	Air Hose Assembly	Includes items 8-10; 22 inch
	JM-95918	Tubing	Nylon; 3/16 OD
1	J1400613	Left Close Valve Assembly	Refer to <i>Left Close Valve Assembly</i> section for parts breakdown
2	J1568757	Middle Valve and Bracket Assembly	2 required; Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
3	JA-52314	Male Compression Tee	
4	J1151661	Compression Connector	
5	J1400605	Right Close Valve Assembly	Refer to <i>Right Close Valve Assembly</i> section for parts breakdown
6	N/A	Timer Assembly	120 Volt; Refer to <i>Optional Timer Assembly</i> section for parts breakdown
	N/A	Timer Assembly	230 Volt; Refer to <i>Optional Timer Assembly</i> section for parts breakdown
7	J1448588	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
8	J1327642	Air Hose	22 inches
9	JC-21530	Worm Gear Clamp	2 required
10	J1319086	Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
11	JA-11534	Barbed Hose Connector	
12	J0798874	Pressing Cylinder Retrofit Kit	8 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
	J0798873	Pressing Cylinder Retrofit Kit	6 inch bore; Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
13	J1103970-00	Tubing	Nylon; 1/4 OD
14	JKIT-00246	Closing Cylinder Kit	Refer to <i>Closing Air Cylinder Assembly</i> section for parts breakdown

N/A = Part no longer available

Air System – Models Starting June 1998 Through May 2000

Refer to *Round Pushbutton Components* section
for parts breakdown

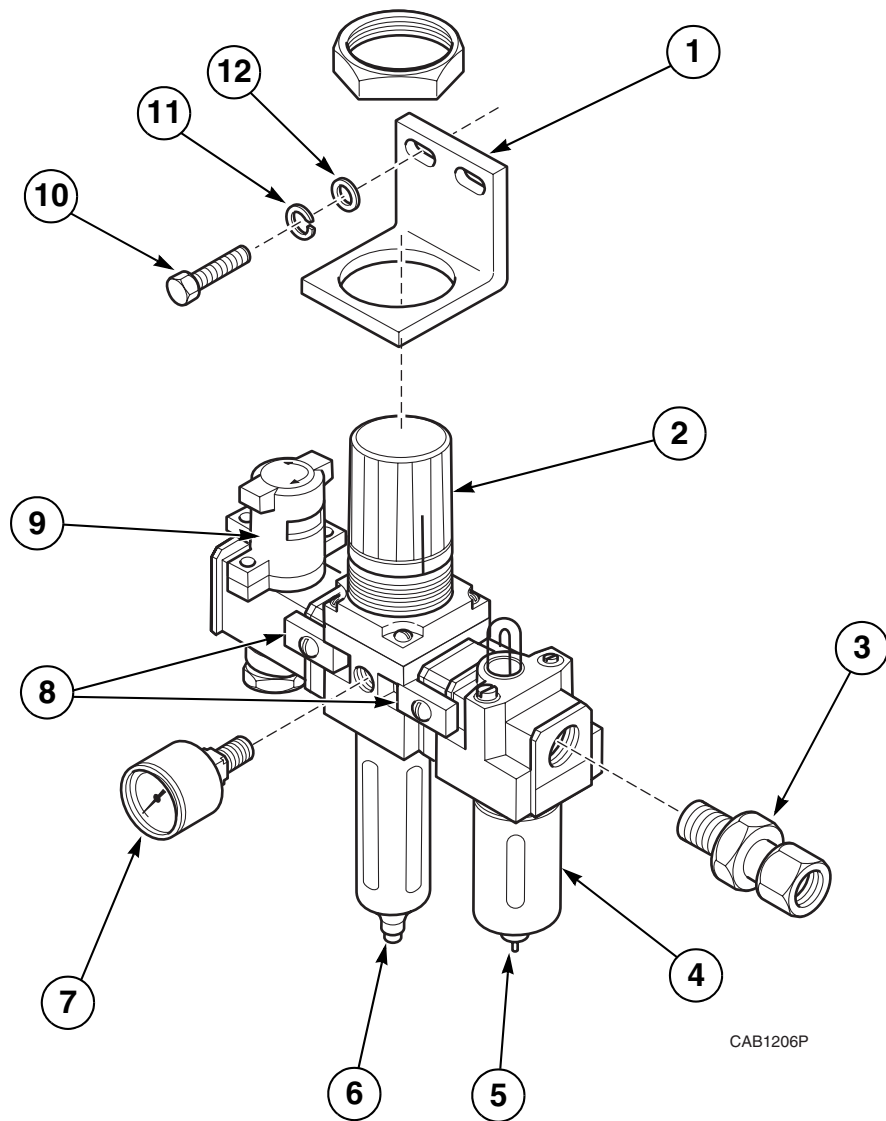


SCR1770P

Air System – Models Starting June 1998 Through May 2000

REF	PART NO.	DESCRIPTION	COMMENTS
	J1103970-00	Tubing	Polyflo; 1/4 OD
1	J1568765	Left Valve and Bracket Assembly	Refer to <i>Left Valve and Bracket Assembly</i> section for parts breakdown
2	J1571389	Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – Without Timer</i> section for parts breakdown
3	J1568740	Right Valve and Bracket Assembly	Refer to <i>Right Valve and Bracket Assembly</i> section for parts breakdown
4	J200041400	Pneumatic Reservoir	
5	J1568757	Middle Valve and Bracket Assembly	Refer to <i>Valve and Bracket Assembly – With Timer</i> section for parts breakdown
6	J1478577	Timer Control Assembly	110-120 Volt
	J1478585	Timer Control Assembly	220-240 Volt
7	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
8	J1408020	Tubing Connector	
9	J200104800	Air Inlet Assembly	Refer to <i>Air Inlet Assembly</i> section for parts breakdown
10	J1327634	Air Hose Assembly	22 inches; Includes connector, hose and clamps
11	J1327568	Quick Exhaust Valve Assembly	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
12	J0798873	Pressing Cylinder Retrofit Kit	Refer to <i>Pressing Cylinder and Quick Exhaust Valve Assembly</i> section for parts breakdown
13	J0141711-00	Tubing	Polyflo; Black; 3/8 OD
14	J1572890	Closing Cylinder Assembly	Refer to <i>Closing Air Cylinder Assembly</i> section for parts breakdown

Filter/Regulator/Lubricator Assembly

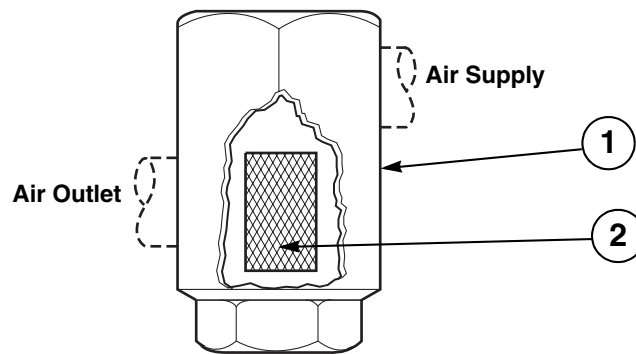


Filter/Regulator/Lubricator Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1557479	Filter/Regulator/Lubricator Assembly	Includes items 1, 2, 4 and 7-9
	J200032100	Filter Kit	
	J200032200	Regulator Kit	
	J200032300	Filter with Drain Bowl	
	J200032400	Lubricator Kit	
1	J1571405	Bracket	
2	J1557487	Filter/Regulator	0-125 psig; Includes nut
3	J1408020	Tubing Connector	
4	J1557495	Lubricator	
5	J1647536	Air Lubricator Bowl	Use with item 4
6	J1637644	Filter/Regulator Auto Drain Kit	Use with item 2
7	J1477959	Pressure Gauge	0-160 psig
8	J1571413	Spacer	2 required
9	J1557503	Lock-Out Valve	
10	JC-61608	Screw	2 required
11	J1000975	Washer	2 required
12	JC-80759	Washer	2 required

Air Strainer Assembly

Models Through June 1997

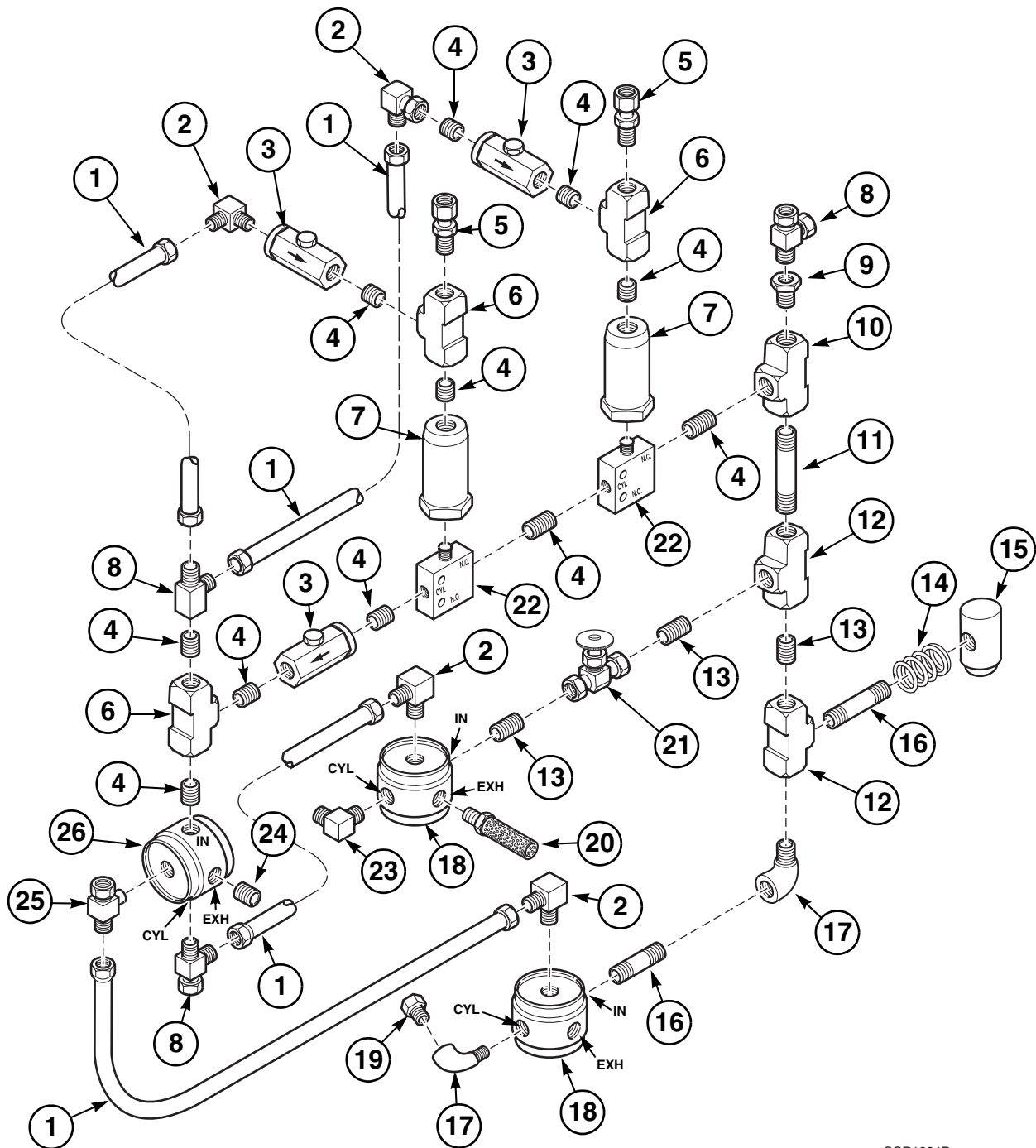


CAB224P

Air Strainer Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-00211	Air Strainer Assembly	Order if your machine does not have a Filter/Regulator/ Lubricator Assembly; Includes item 2
2	JA-10908	Screen	

Air Inlet Assembly – Models Through April 1992

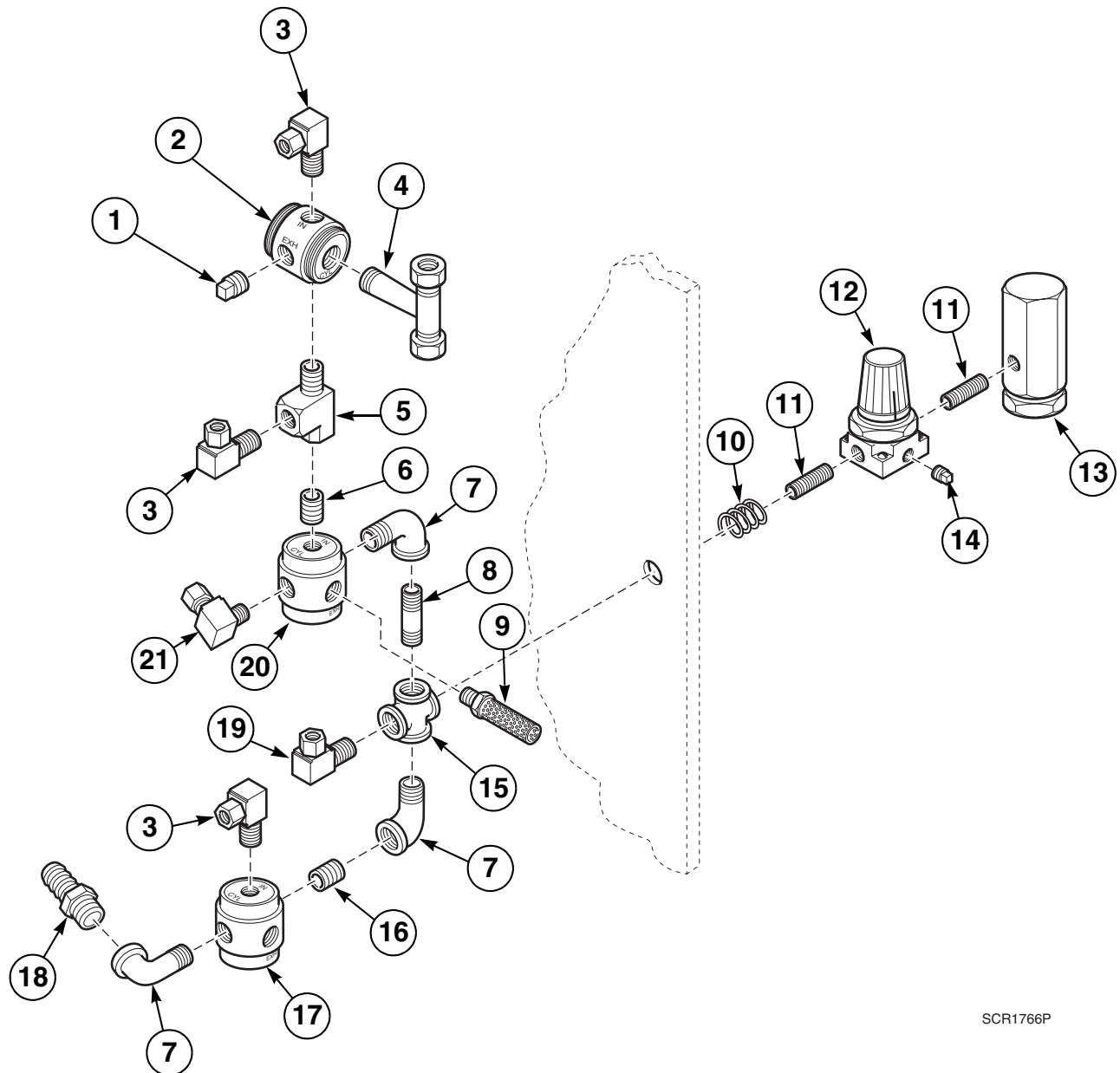


SCR1884P

Air Inlet Assembly – Models Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	J1319151	Air Inlet Assembly	Includes items 1-25
1	JM-95918	Tubing	3/16 OD
2	JA-50770	Male Compression Elbow	4 required
3	J1142512	Check Valve	3 required
4	J1232313	Pipe Nipple	9 required
5	J1151661	Compression Connector	2 required
6	JC-70614	Pipe Tee	3 required
7	J1142496	Reset Actuator	2 required
8	JA-52314	Male Compression Tee	3 required
9	JC-19609	Reducing Bushing	
10	JC-70616	Pipe Tee	
11	JC-46062	Pipe Nipple	
12	J1018415	Pipe Tee	2 required
13	J115175201	Pipe Nipple	3 required
14	JA-51372	Compression Spring	
15	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
16	J1026335	Pipe Nipple	
17	J1231521	Street Pipe Elbow	
18	JA-53550	3-Way Dump Valve	2 required; NC
19	JA-11534	Barbed Hose Connector	
20	JA-53584	Air Muffler	1/4 inch
21	J1036458	Needle Globe Valve	
22	J1142504	3-Way Valve	2 required; 250AA; JA-54069 Valve Kit
23	J1151653	Compression Elbow	
24	J1039858	Pipe Plug	
25	JA-50782	Compression Tee	
26	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit

Air Inlet Assembly – Models Starting April 1992 Through June 1998

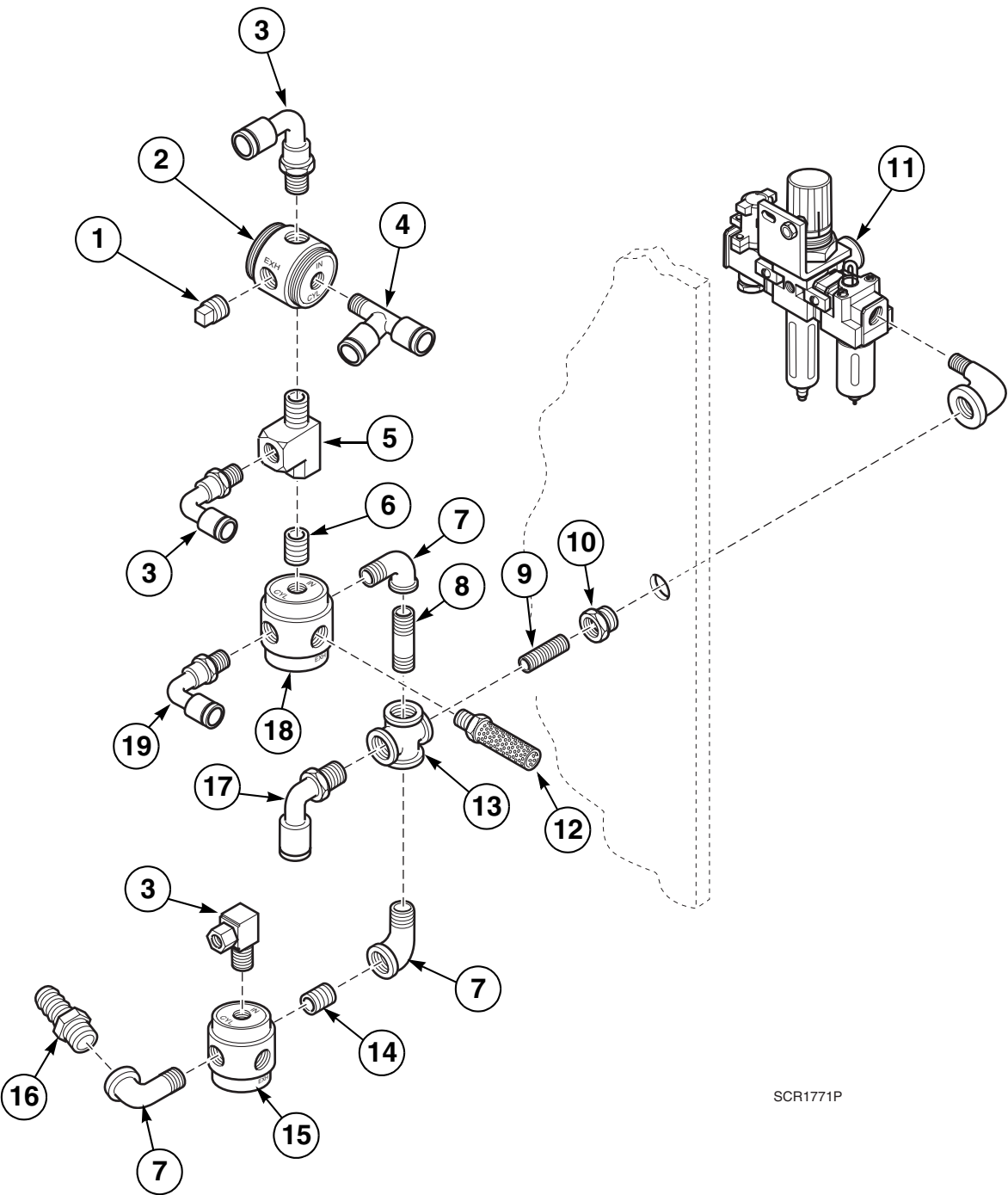


SCR1766P

Air Inlet Assembly – Models Starting April 1992 Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1448588	Air Inlet Assembly	Includes items 1-21
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Repair Kit
3	JA-50770	Male Compression Elbow	3 required
4	JC-30734	Male Compression Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	JA-53584	Air Muffler	
10	JA-51372	Compression Spring	
11	J1026335	Pipe Nipple	
12	JA-54181	Air Relieving Regulator	
13	JA-00211	Air Strainer Assembly	Refer to <i>Air Strainer Assembly</i> section for parts breakdown
14	JA-53076	Pipe Plug	
15	J1184530	Pipe Cross	
16	J115175201	Pipe Nipple	
17	JA-54354	3-Way Dump Valve	250A; NC; JA-54468 Seal Repair Kit
18	JA-11534	Barbed Hose Connector	
19	J1357177	Male Compression Elbow	
20	JA-53550	3-Way Dump Valve	250AA; NC; JA-54069 Valve Kit
21	J1151653	Compression Elbow	

Air Inlet Assembly – Models Starting June 1998 Through May 2000



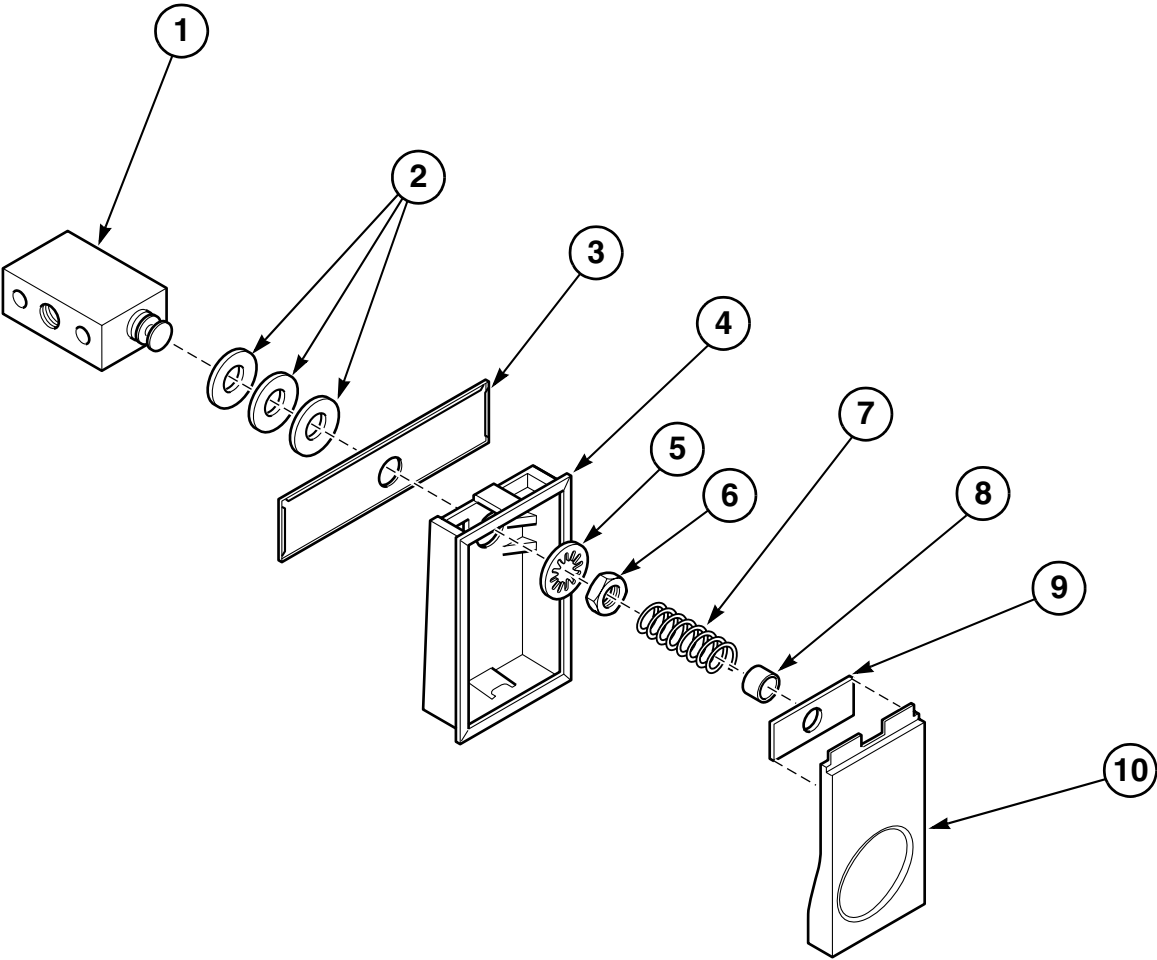
SCR1771P

Air Inlet Assembly – Models Starting June 1998 Through May 2000

REF	PART NO.	DESCRIPTION	COMMENTS
	J200104800	Air Inlet Assembly	Includes items 1-10 and 12-19
1	J1151794	Pipe Plug	
2	JA-54437	3-Way Dump Valve	125A; NO; JA-54070 Valve Kit
3	J1407741	Swivel Tubing Elbow	3 required
4	J1437029	Quick Tubing Tee	
5	JC-30541	Street Pipe Tee	
6	J1232313	Pipe Nipple	
7	J1231521	Street Pipe Elbow	3 required
8	JC-4606101	Pipe Nipple	
9	J115175201	Pipe Nipple	
10	J1482389	Pipe Bulkhead Fitting	
11	J1557479	Filter/Regulator/Lubricator Assembly	Refer to <i>Filter/Regulator/Lubricator Assembly</i> section for parts breakdown
12	JA-53584	Air Muffler	
13	J1184530	Pipe Cross	
14	J1026335	Pipe Nipple	
15	JA-54354	3-Way Dump Valve	250A; NC; JA-54468 Seal Repair Kit
16	JA-11534	Barbed Hose Connector	
17	J1419811	Swivel Tubing Elbow	
18	JA-53550	3-Way Dump Valve	250AA; NC; JA-54069 Valve Kit
19	J1410323	Male Tubing Elbow	

Rectangular Close Pushbutton Assembly

Models Through April 1995



SCR1805P

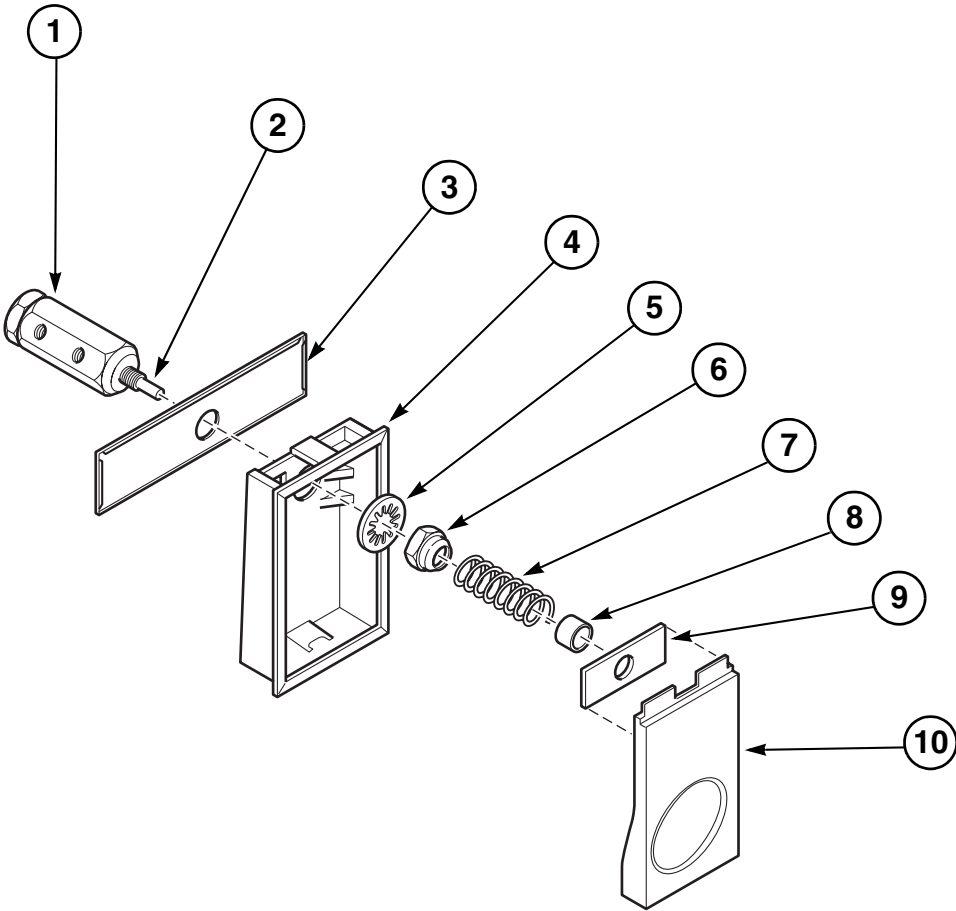
Rectangular Close Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000472	Pushbutton Assembly	Red; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Models starting 1984 through 1992
	J1274182	4-Way Air Valve	Models starting 1992 through April 1995
2	J1425412	Shim	
3	JA-29661	Button Housing Keeper	
4	JA-28485	Button Housing	Red
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28486	Pushbutton	Red

N/A = Part no longer available

Rectangular Open Pushbutton Assembly

Models Through April 1995



SCR518P

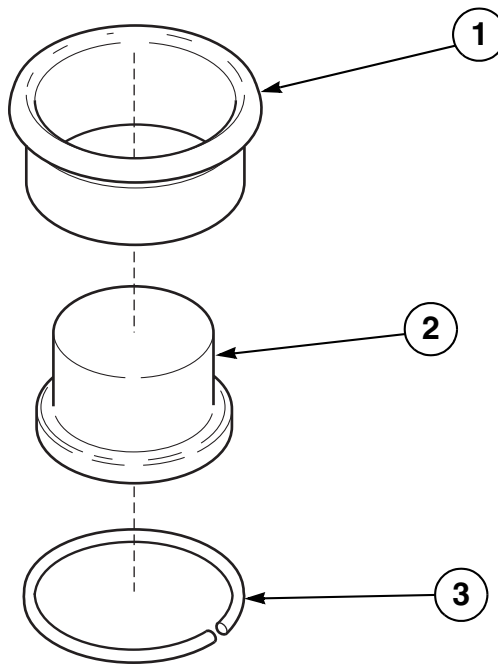
Rectangular Open Pushbutton Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1010-000473	Pushbutton Assembly	Green; Includes items 3, 4, 6, 7, 9 and 10
	JKIT-00224	Contact Spacer Kit	Includes items 8 and 9
1	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
2	J1611417	Valve Stem Assembly	
3	JA-29661	Button Housing Keeper	
4	JA-28484	Button Housing	Green
5	JA-52196	Washer	
6	JA-12900	Nut	
7	JA-50447	Spring	
8	N/A	Contact Spacer	Order JKIT-00224 Contact Spacer Kit
9	JA-31094	Microswitch Contact Plate	
10	JA-28487	Pushbutton	Green

N/A = Part no longer available

Round Pushbutton Components

Models Starting April 1995



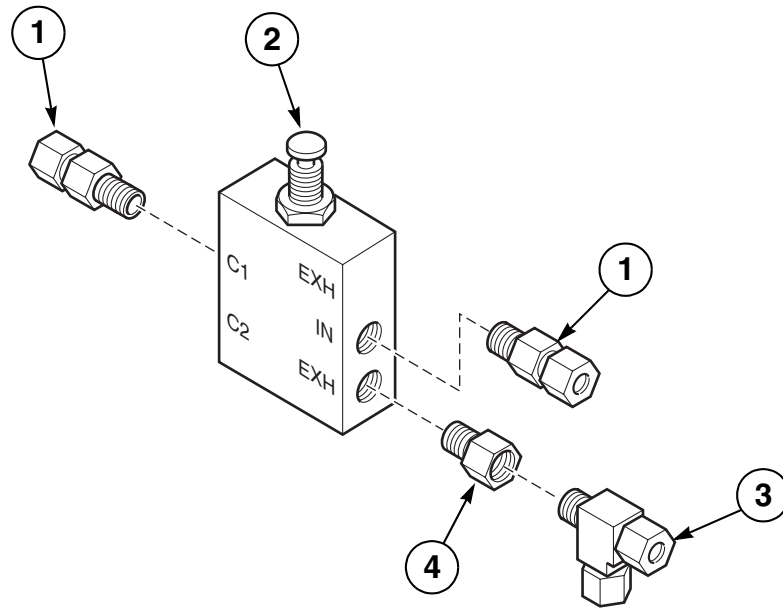
SCR1849P

Round Pushbutton Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1591320	Grommet	Red
	J1591304	Grommet	Gray
	J1591361	Grommet	Green
2	JA-04665	Pushbutton	Red
	J1538958	Pushbutton Assembly	Gray
	JA-04664	Pushbutton Assembly	Green
3	JA-17705	Lock Ring	

Left Close Valve Assembly (Drawing 1 of 2)

Used with Rectangular Close Pushbutton Assembly



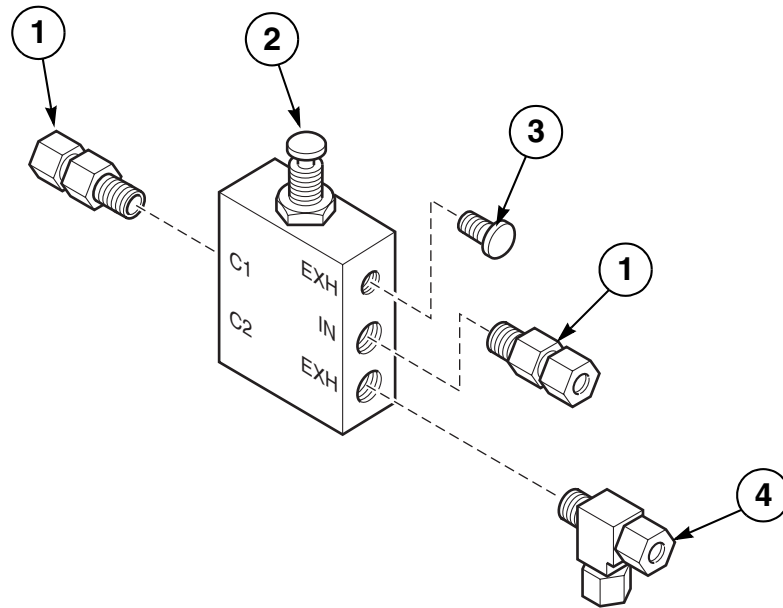
SCR1807P

Left Close Valve Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1151661	Compression Connector	2 required
2	J1586791	4-Way Air Valve	
3	JA-52314	Male Compression Tee	
4	J1430750	Port Adapter	

Left Close Valve Assembly (Drawing 2 of 2)

Used with Rectangular Close Pushbutton Assembly



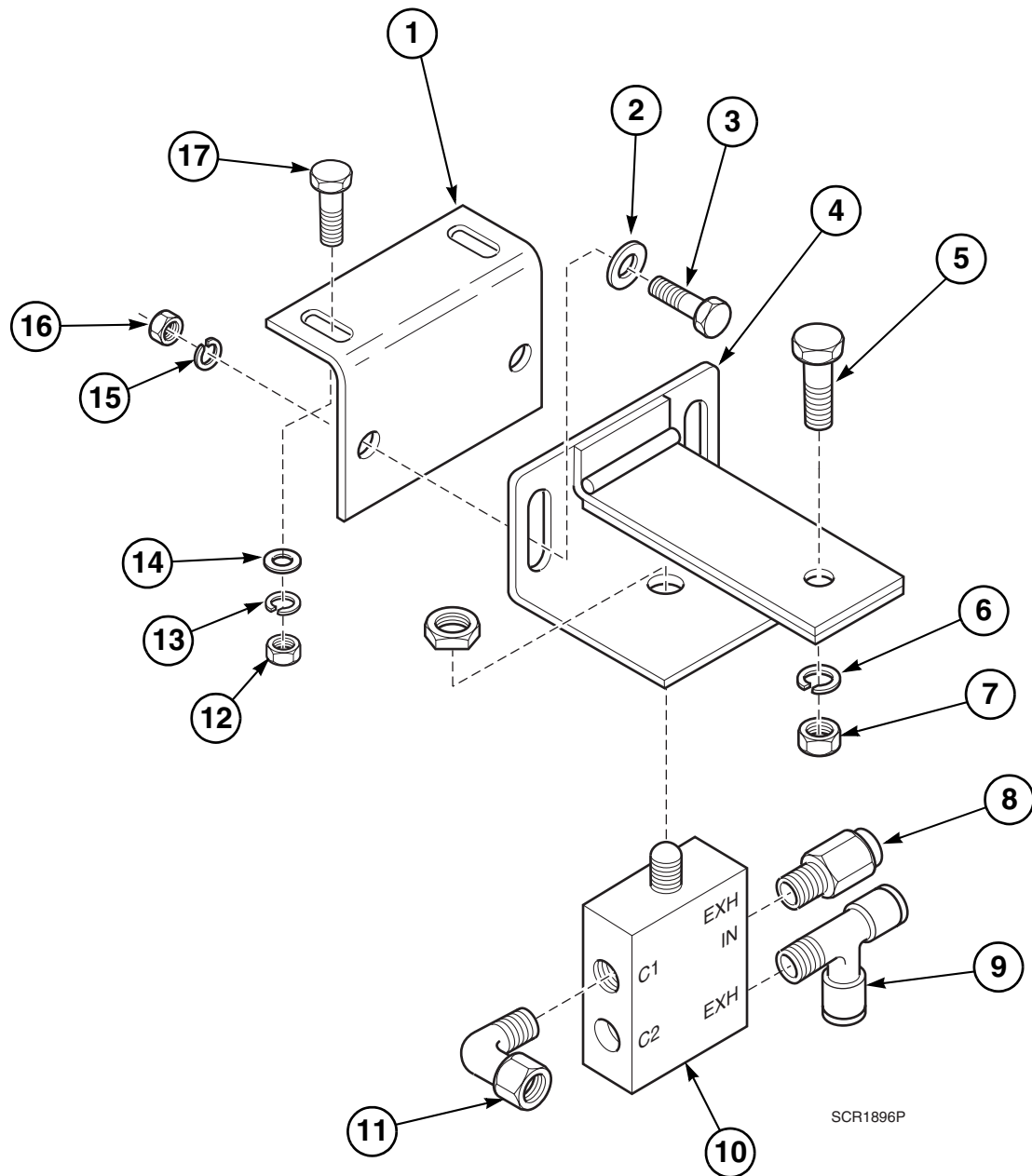
SCR1767P

Left Close Valve Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400613	Left Close Valve Assembly	Includes items 1-4
1	J1151661	Compression Connector	2 required
2	J1586791	4-Way Air Valve	
3	J1429513	Plug Fitting	
4	JA-52314	Male Compression Tee	

Left Valve and Bracket Assembly

Used with Round Pushbutton Assembly

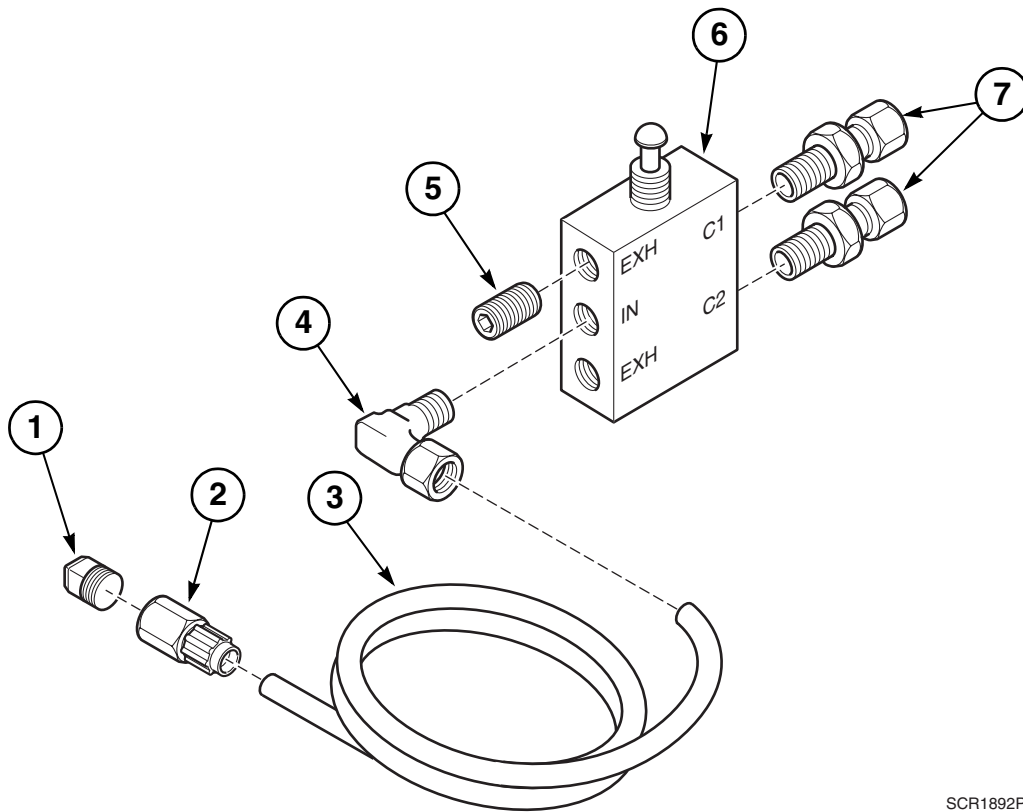


Left Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568765	Left Valve and Bracket Assembly	Includes items 1-11, 15 and 16
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	F422101	Air Coupling	
9	J1438357	Quick Tubing Tee	
10	J1586791	4-Way Air Valve	
11	J1407741	Swivel Tubing Elbow	
12	20275	Nut	2 required
13	J1185073	Washer	2 required
14	JC-80513	Washer	2 required
15	F431102	Washer	2 required
16	35423	Nut	2 required
17	J1007434	Screw	2 required

Right Close Valve Assembly

Used with Rectangular Close Pushbutton Assembly



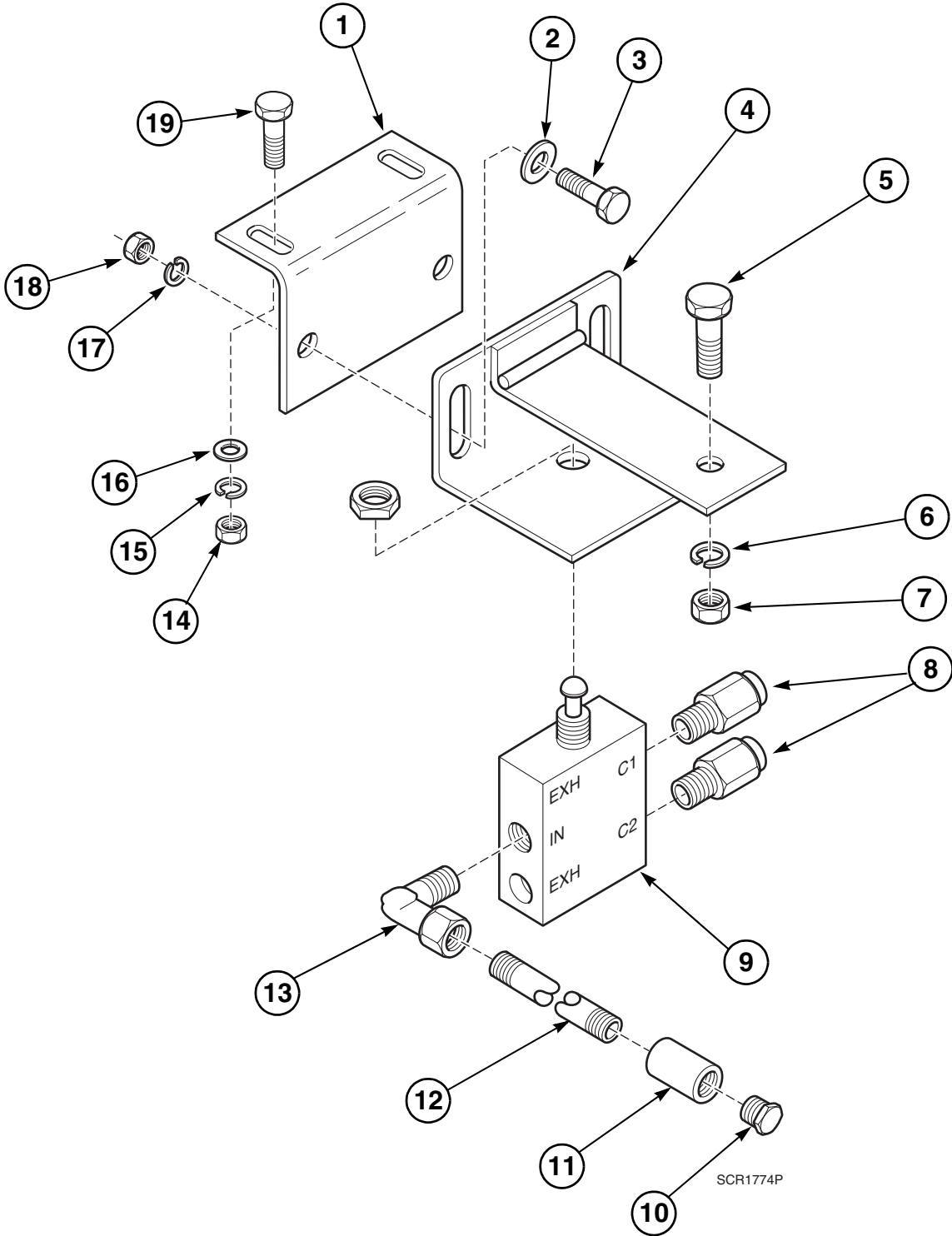
SCR1892P

Right Close Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1400605	Right Close Valve Assembly	Includes items 1-5
	J200041400	Pneumatic Reservoir	Includes items 1-3
1	J1161413	Pipe Plug	
2	J1375880	Female Polyflo Connector	
3	J0141711-00	Tubing	
4	J1012392	Polyflo Elbow	
5	J1429513	Plug Fitting	
6	J1586809	4-Way Air Valve	
7	J1151661	Compression Connector	2 required

Right Valve and Bracket Assembly

Used with Round Pushbutton Assembly



Right Valve and Bracket Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568740	Right Valve and Bracket Assembly	Includes items 1-13, 17 and 18
	J200041400	Pneumatic Reservoir	Includes items 10-12
1	J1568732	Bracket Mounting	
2	F430312	Washer	2 required
3	F430902	Screw	2 required
4	J1492883	Bracket Assembly	
5	F430908	Screw	
6	F430321	Washer	
7	F431004	Nut	2 required
8	F422101	Air Coupling	2 required
9	J1586809	4-Way Air Valve	
10	J1161413	Pipe Plug	
11	J1375880	Female Polyflo Connector	
12	J0141711-00	Tubing	
13	J1012392	Polyflo Elbow	
14	20275	Nut	2 required
15	J1185073	Washer	2 required
16	JC-80513	Washer	2 required
17	F431102	Washer	2 required
18	35423	Nut	2 required
19	J1007434	Screw	2 required

Used with Round Pushbutton Assembly

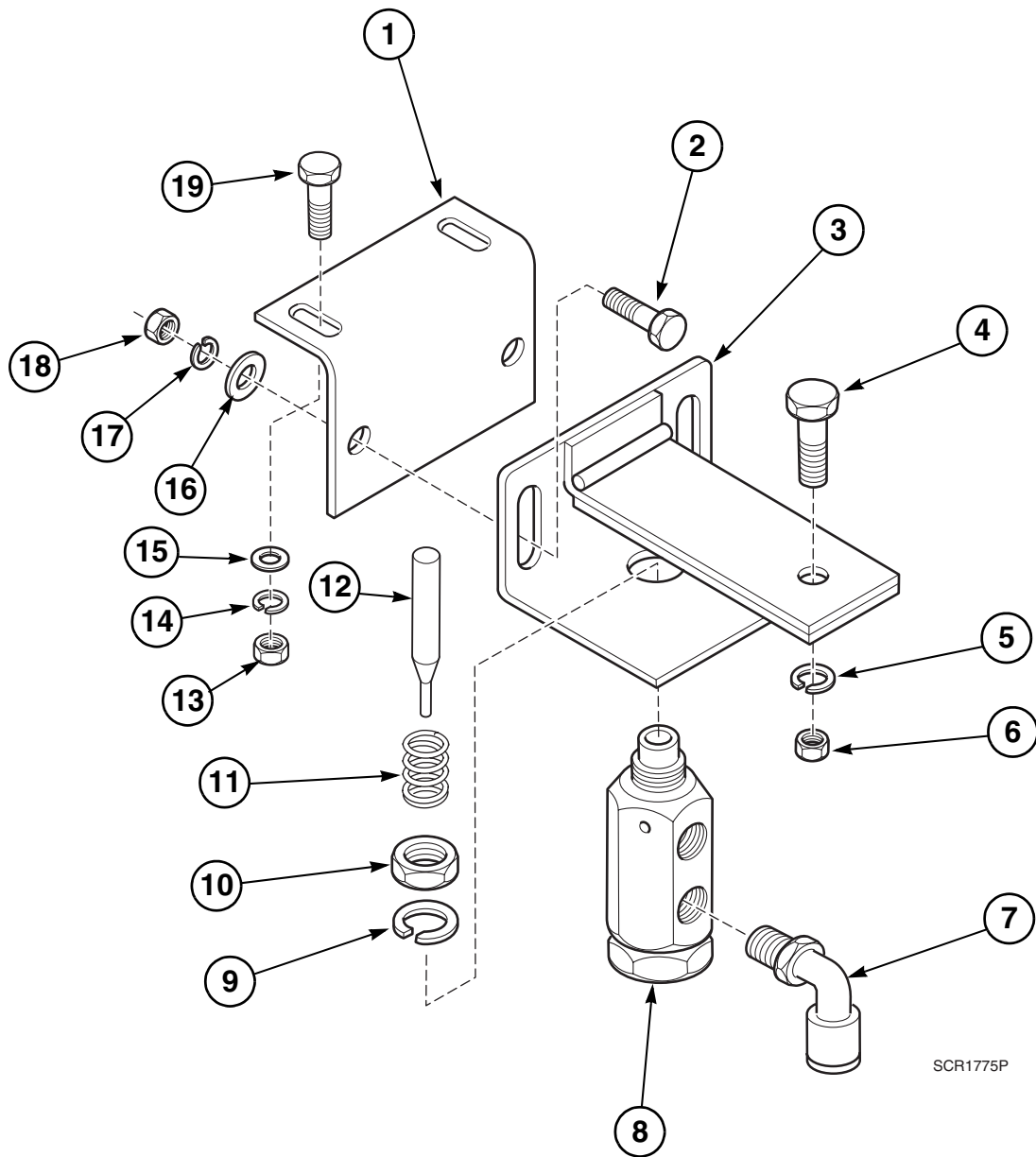


Valve and Bracket Assembly - With Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1568757	Middle Valve and Bracket Assembly	Includes items 1-12 and 16-18
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1438357	Quick Tubing Tee	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	JC-80759	Washer	2 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve and Bracket Assembly - Without Timer

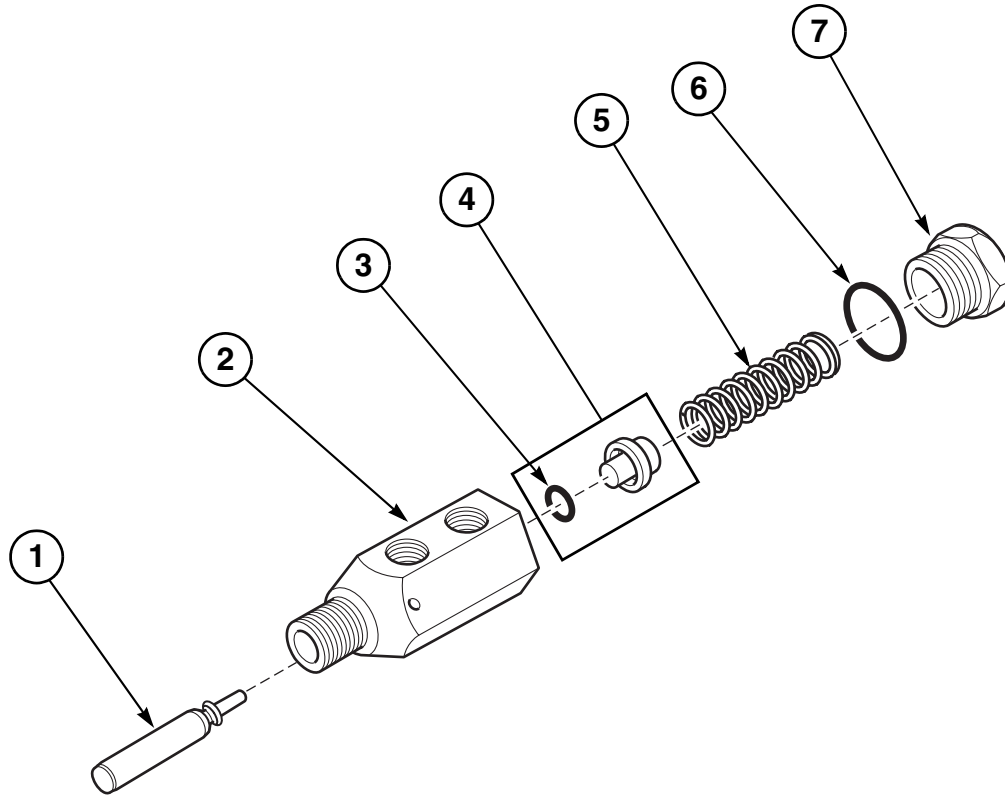
Used with Round Pushbutton Assembly



Valve and Bracket Assembly - Without Timer

REF	PART NO.	DESCRIPTION	COMMENTS
	J1571389	Valve and Bracket Assembly	Includes items 1-12 and 16-18
1	J1568732	Bracket Mounting	
2	JC-61269	Screw	2 required
3	JA-00546	Bracket Assembly	
4	M400057	Screw	
5	M400013	Washer	
6	70142	Nut	
7	J1407741	Swivel Tubing Elbow	
8	JA-06430	Valve Body Assembly	Refer to <i>Valve Body Assembly</i> section for parts breakdown
9	JA-52196	Washer	
10	JA-12900	Nut	
11	JA-50447	Spring	
12	J1611417	Valve Stem Assembly	
13	20275	Nut	2 required
14	J1185073	Washer	2 required
15	JC-80513	Washer	2 required
16	JC-80759	Washer	4 required
17	J1000975	Washer	2 required
18	J1000736	Nut	2 required
19	J1007434	Screw	2 required

Valve Body Assembly

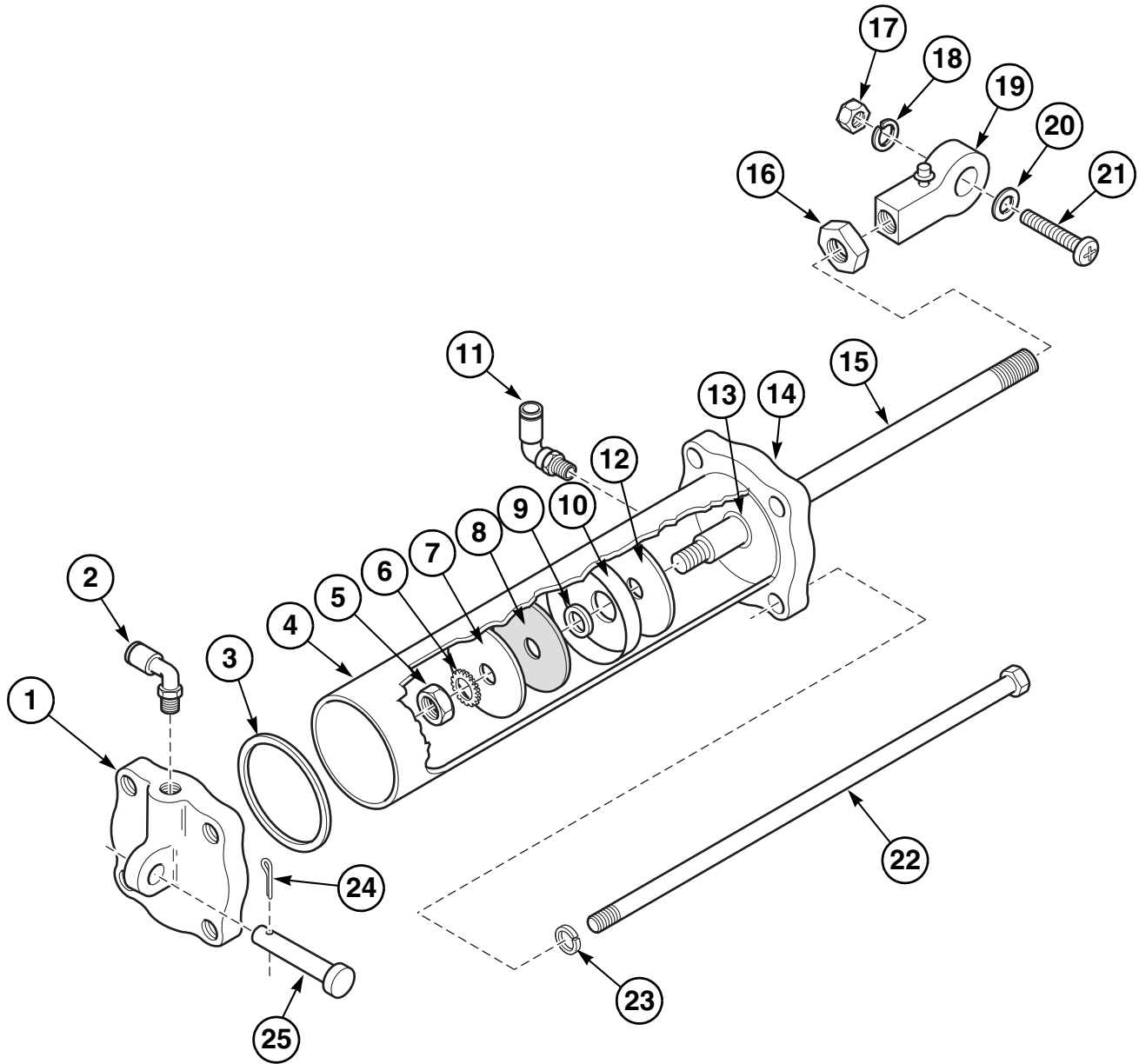


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Valve Body Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-06430	Valve Body Assembly	Includes items 1-7
1	J1611417	Valve Stem Assembly	
2	JA-10514	Valve Body	
3	J1403310	O-Ring	Viton; Models starting June 1998
4	JA-11599	Valve	Includes item 3
5	JA-51336	Compression Spring	
6	JC-57441	O-Ring	
7	JA-10515	Valve Cap	

Closing Cylinder Assembly



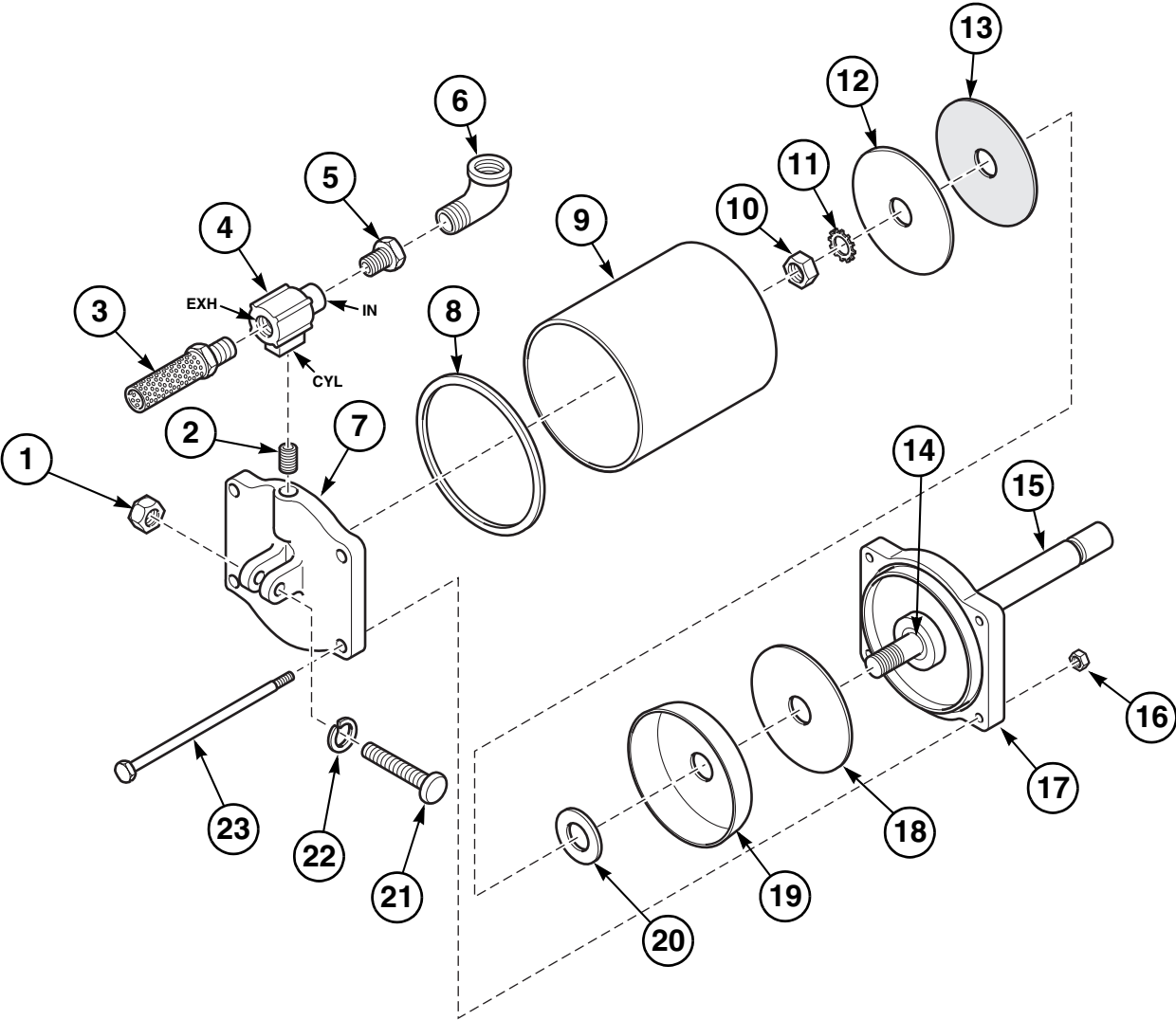
SCR1764P

Closing Cylinder Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JKIT-00246	Closing Cylinder Kit	Includes items 1-16, 19, 22 and 23; Models through June 1998
	J1572890	Closing Cylinder Assembly	Includes items 1-16, 19, 22 and 23; Models starting June 1998
	JA-82642	Cylinder Assembly	Includes items 1, 3-10, 12-16, 19, 22 and 23
1	JA-24756	Lower Head	
2	J1151653	Compression Elbow	Models starting April 1992 through May 1997
	JC-30732	Elbow	Models through April 1992
3	J1428978	Cylinder Head Gasket	Models starting April 1992
4	JA-82641	Cylinder Body Weldment	
5	JC-48142	Nut	Models starting April 1992
	JA-50413	Nut	Models through April 1992
6	JA-50616	Washer	
7	JA-18611	Inside Piston Plate	
8	J1322577	Piston Plate Seal	Models through April 1992
9	JA-18610	Cylinder Washer Spacer	
10	J1324847	Piston Cup Seal	
11	JA-50770	Male Compression Elbow	Models starting April 1992 through May 1997
	F422101	Air Coupling	Models starting May 1997
12	JA-18609	Outside Piston Plate	
13	JA-51070	Oilless Sleeve Bearing	
14	JA-80202	Upper Head Assembly	Includes items 12 and 13
15	JA-28266	Piston Rod	
16	J1065671	Nut	Models starting April 1992
	JA-50434	Nut	Models through April 1992
17	JA-52031	Nut	
18	91200	Washer	
19	JA-53961	Female Rod End Bearing	
20	J1001338	Washer	
21	J1311307	Screw	
22	JA-55343	Screw	4 required
23	M400013	Washer	4 required
24	JC-54791	Cotter Pin	
25	JA-53333	Clevis Pin	

Pressing Cylinder and Quick Exhaust Valve Assembly (Drawing 1 of 2)

Models 541813, 17ECLC and 438; 8 Inch Bore



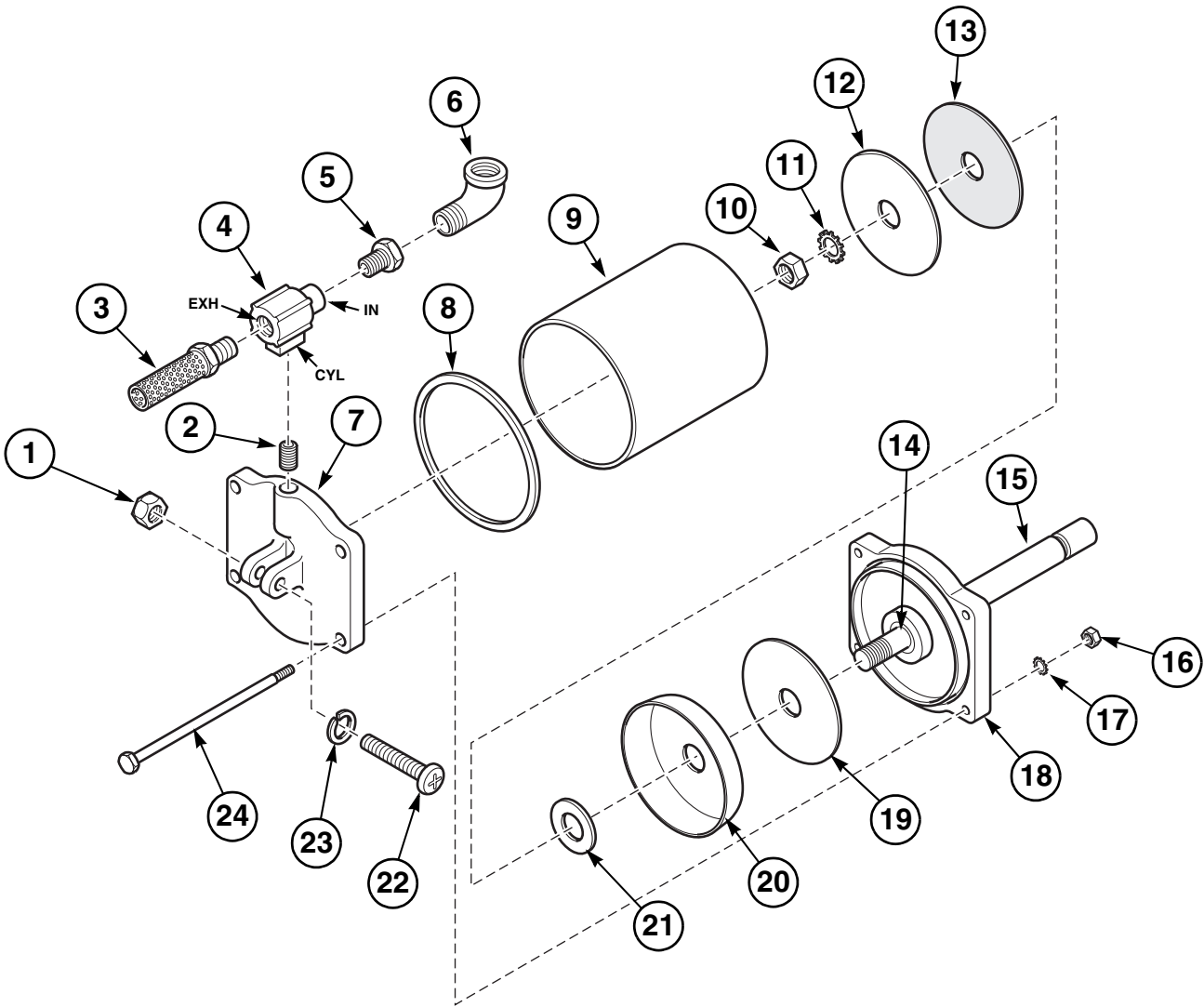
SCR1765P

Pressing Cylinder and Quick Exhaust Valve Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798874	Pressing Cylinder Retrofit Kit	Models starting June 1998; Includes items 7-20 and 23
	J0798873	Pressing Cylinder Retrofit Kit	Model 1057PY through June 1998; Includes items 7-20 and 23
	J1327568	Quick Exhaust Valve Assembly	Includes items 2-6; Models starting June 1998
	J1319086	Valve Assembly	Model 1057PY through June 1998
	J1506864	Humphrey Valve Repair Kit	Use with item 4
1	J1000850	Nut	
2	J1236553	Pipe Nipple	
	431206	Pipe Nipple	Model 1057PY through June 1998
3	J1327469	Air Muffler	
	JA-51735	Air Muffler	Model 1057PY through June 1998
4	J1327451	Quick Exhaust Valve	
	J1033984	Quick Exhaust Valve	Model 1057PY through June 1998
5	JC-19682	Reducing Bushing	
	JC-19662	Reducing Bushing	Model 1057PY through June 1998
6	J1231521	Street Pipe Elbow	
7	JA-27283	Lower Head	Models starting June 1998
	JA-27282	Lower Head	Models through June 1998
8	J1381979	Corkprene	Models starting April 1992; Use with JA-27282 Lower Head
	J1381961	Corkprene Gasket	Models through June 1998; Use with JA-27282 Lower Head
9	J1347954	Cylinder Body	Models starting June 1998
	JA-27739	Cylinder Body	Model 1057PY through June 1998
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-28510	Inside Piston Plate	Models starting June 1998
	JA-15866	Inside Piston Plate	Model 1057PY through June 1998
13	J1322551	Piston Plate Seal	Models starting June 1998
	J1322569	Piston Plate Seal	Model 1057PY through June 1998
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	JA-82577	Cylinder Head Assembly	Models starting June 1998
	J1046705	Cylinder Head Assembly	Model 1057PY through June 1998
18	JA-28511	Outside Piston Plate	Models starting June 1998
	JA-15865	Outside Piston Plate	Model 1057PY through June 1998
19	J1324862	Piston Cup Seal	Models starting June 1998
	J1324839	Piston Cup Seal	Model 1057PY through June 1998
20	J1322544	Washer	Models starting June 1998
	JA-10890	Washer	Model 1057PY through June 1998
21	JC-61639	Screw	
22	91200	Washer	
23	J1089085	Screw	4 required; Models starting April 1992
	J1312370	Screw	4 required; Models through April 1992

Pressing Cylinder and Quick Exhaust Valve Assembly (Drawing 2 of 2)

Model 1057PY; 6 Inch Bore

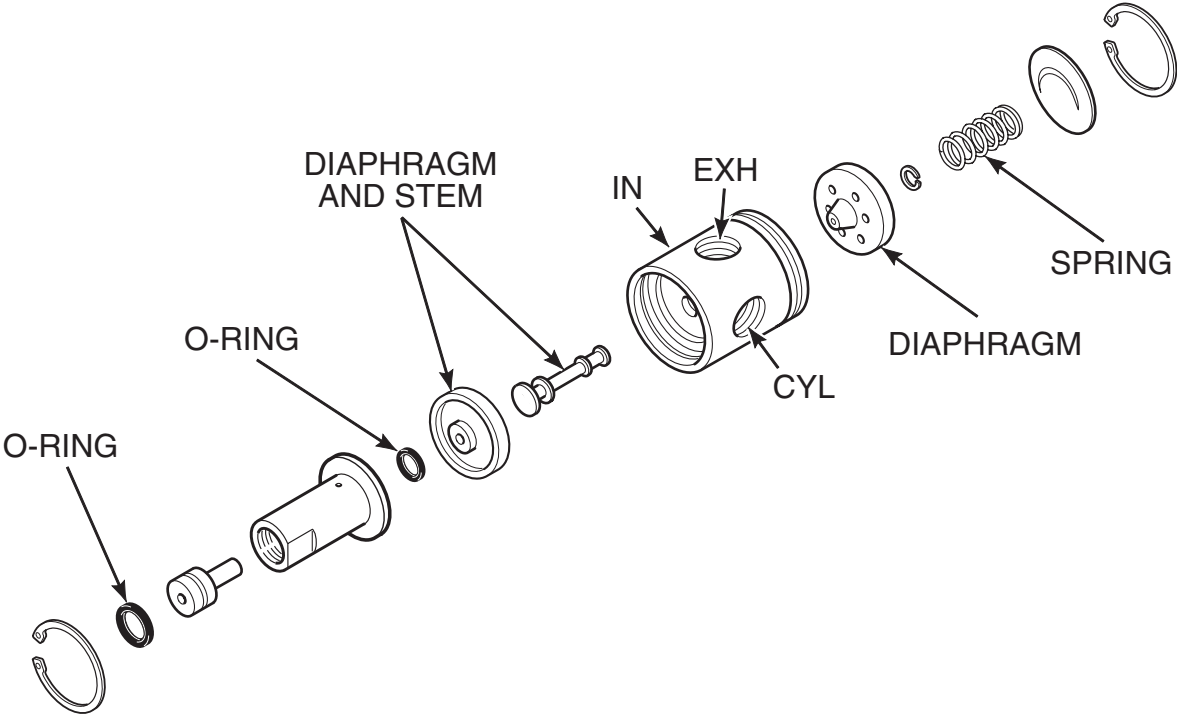


SCR1772P

Pressing Cylinder and Quick Exhaust Valve Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J0798873	Pressing Cylinder Retrofit Kit	Includes items 7-21 and 24
	J1319086	Valve Assembly	Includes items 2-6
1	J1000850	Nut	
2	431206	Pipe Nipple	
3	JA-51735	Air Muffler	
4	J1033984	Quick Exhaust Valve	
5	JC-19662	Reducing Bushing	
6	J1231521	Street Pipe Elbow	Models starting May 1997
7	JA-27282	Lower Head	
8	J1381961	Corkprene Gasket	
9	JA-27739	Cylinder Body	
10	M400023	Nut	
11	JA-53116	Washer	
12	JA-15866	Inside Piston Plate	
13	J1322569	Piston Plate Seal	
14	J1033752	Oilless Sleeve Bearing	2 required
15	JA-28607	Piston Rod	
16	20274	Nut	4 required
17	JA-50616	Washer	4 required; Models starting May 1997
18	J1046705	Cylinder Head Assembly	
19	JA-15865	Outside Piston Plate	
20	J1324839	Piston Cup Seal	
21	JA-10890	Washer	
22	JC-61639	Screw	
23	91200	Washer	
24	J1089085	Screw	4 required; Models through May 1997
	J1312370	Screw	4 required; Models starting May 1997

Dump Valve (Drawing 1 of 2)

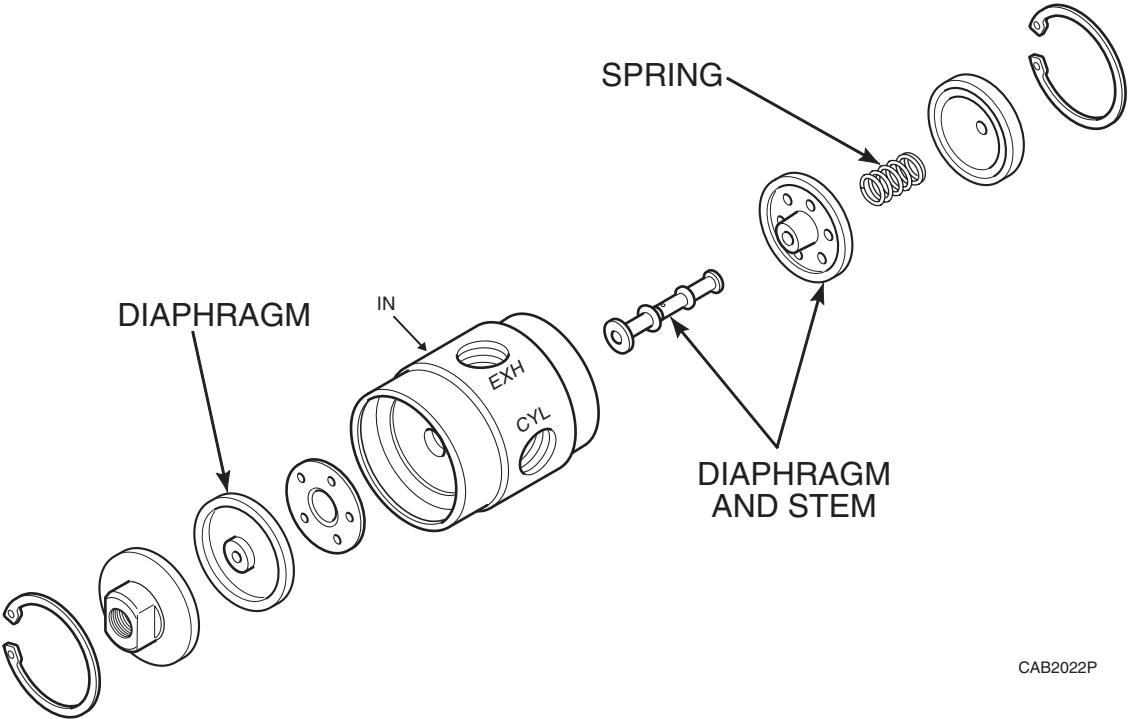


CAB2021P

Dump Valve (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-54437	3-Way Dump Valve	125A; NO
	JA-54070	Valve Kit	O-rings, diaphragm and stem, diaphragm and spring included in kit are the only available replacement parts

Dump Valve (Drawing 2 of 2)

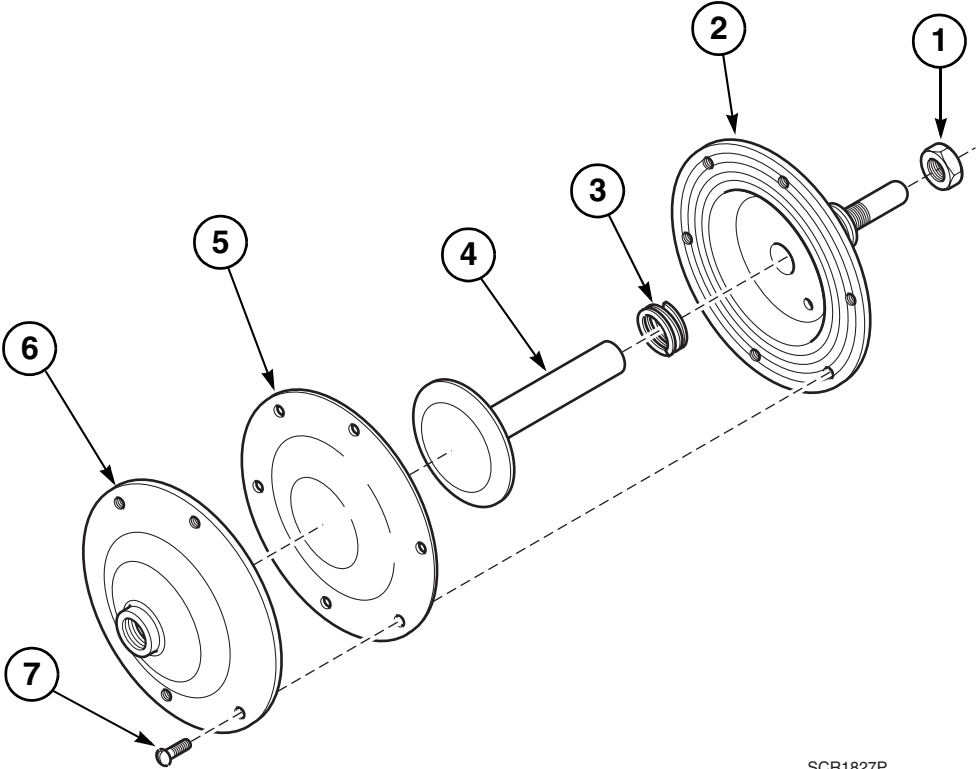


CAB2022P

Dump Valve (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-53550	3-Way Dump Valve	250AA; NC; 2 required
	JA-54069	Valve Kit	Diaphragm, spring, diaphragm and stem included in kit are the only available replacement parts

Diaphragm Assembly



SCR1827P

Diaphragm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Diaphragm Assembly	Models through April 1992; Includes items 1 through 8
1	JC-48220	Nut	
2	JA-00794	Small Diaphragm	
3	J1039676	Tapered Compression Spring	
4	N/A	Diaphragm Plunger Assembly	
5	JA-11596	Diaphragm	
6	JA-10497	Small Cap	
7	J1187228	Screw	4 required

N/A = Part no longer available

Steam System

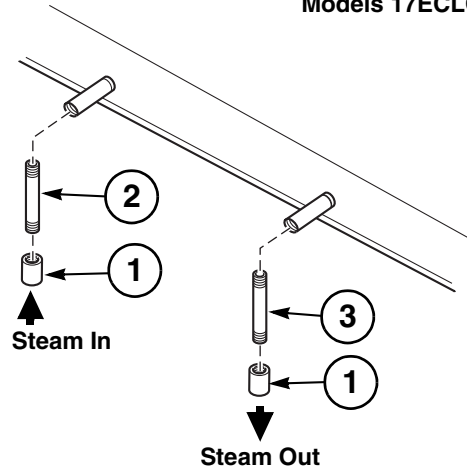


Steam System

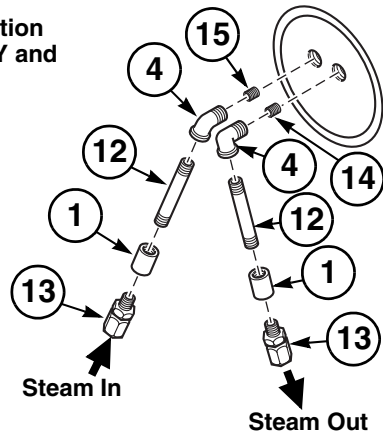
REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-84384	Steam Inlet Manifold Assembly	Refer to <i>Steam Inlet Manifold Assembly</i> section for parts breakdown
2	J1319268	Steam Hose	2 required
3	J1026335	Pipe Nipple	3 required
	JC-46337	Pipe Nipple	
4	J1007442	Pipe Coupling	2 required
5	J1106665	Tubing	Copper; 3/8 OD
6	JA-50125	Screw	2 required
7	JC-80583	Washer	2 required
8	JA-82254	Manifold Assembly	
9	JA-13261	Manifold Spacer	2 required
10	J1185073	Washer	2 required
11	20275	Nut	2 required

Steam Connections

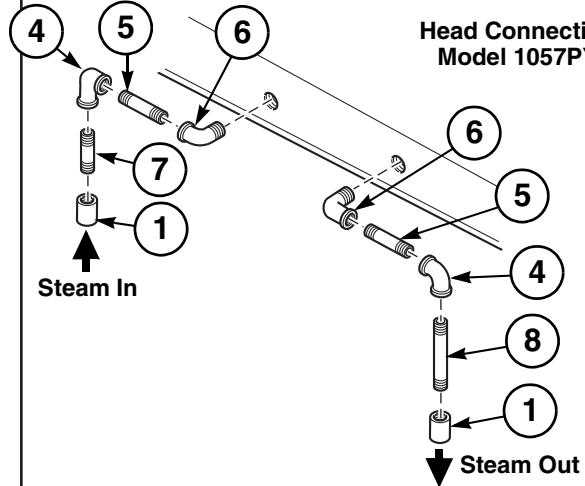
Head Connection
Models 17ECLC and 541813



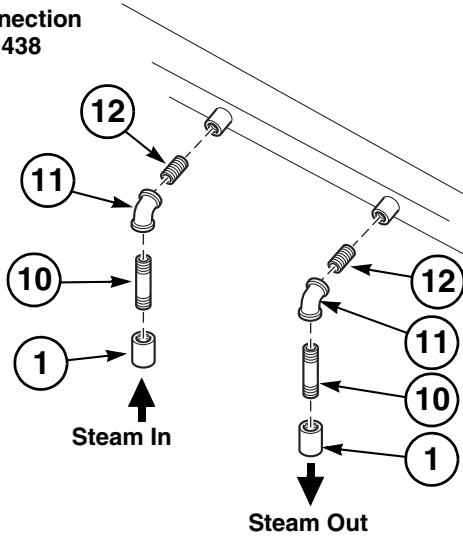
Buck Connection
Models 1057PY and
541813



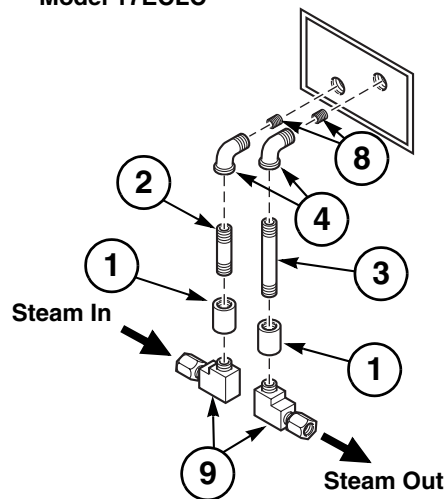
Head Connection
Model 1057PY



Head Connection
Model 438



Buck Connection
Model 17ECLC

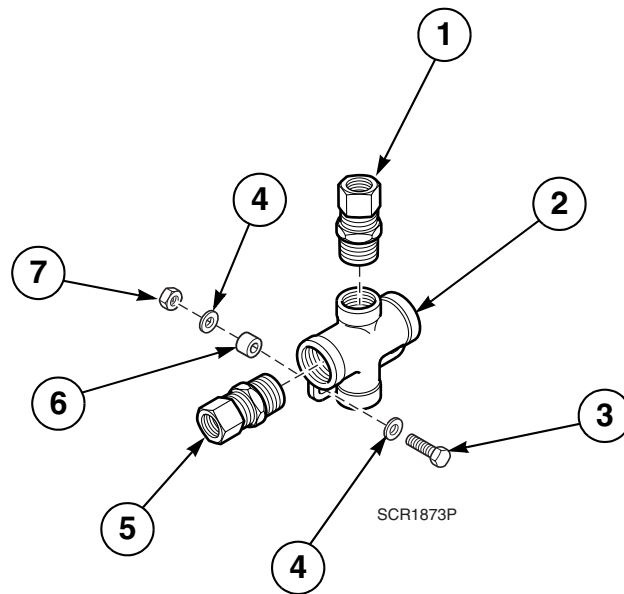


SCR1867P

Steam Connections

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1007442	Pipe Coupling	Use as required
2	JC-46062	Pipe Nipple	3 inches
	J1026335	Pipe Nipple	1-1/2 inches
3	JC-46062	Pipe Nipple	3 inches
	J1026335	Pipe Nipple	1-1/2 inches
	JC-46337	Pipe Nipple	5 inches
4	J1231422	Pipe Elbow	Use as required
5	JC-46062	Pipe Nipple	3 inches; Use as required
6	J1231521	Street Pipe Elbow	2 required
7	JC-4606101	Pipe Nipple	2 inches
8	JC-46337	Pipe Nipple	5 inches
9	J1151620	Compression Elbow	2 required
10	JC-4613101	Pipe Nipple	2 required
11	JC-28237	Pipe Elbow	2 required
12	J115175201	Pipe Nipple	Use as required
13	J1151646	Male Compression Connector	2 required
14	J1042100	Pipe Nipple	10 inches; 2 required
15	JA-52273	Pipe Nipple	8-1/2 inches; 2 required

Steam Inlet Manifold Assembly

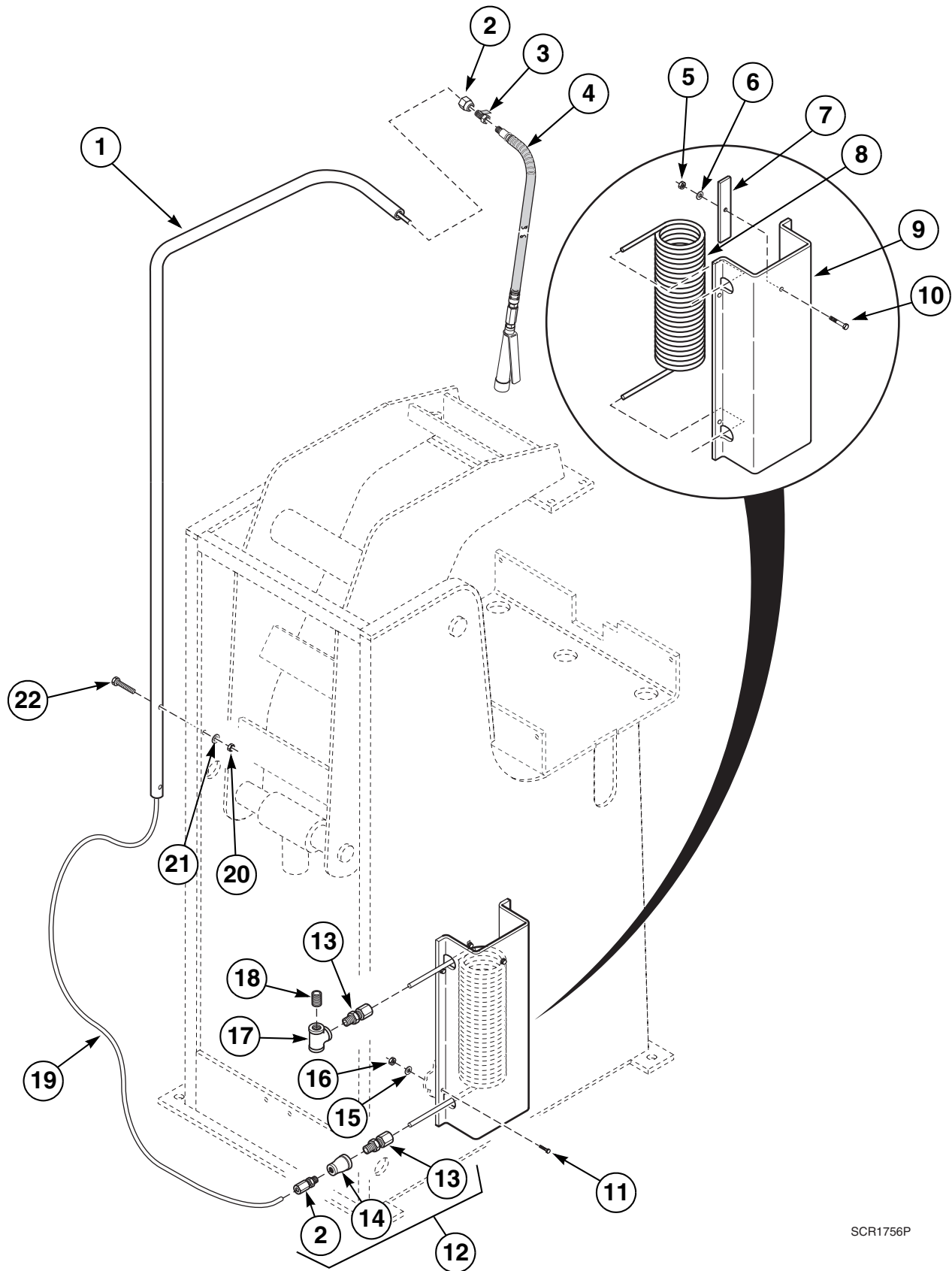


Steam Inlet Manifold Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-84384	Steam Inlet Manifold Assembly	Includes items 1, 2 and 5
1	JA-50765	Male Compression Connector	
2	JA-29863	Steam Manifold	
3	JC-63381	Screw	2 required
4	M405535	Washer	4 required
5	J1319276	Flare Connector	
6	JA-13261	Manifold Spacer	2 required
7	20275	Nut	2 required

Manual Spray with Copper Coil

Repair Only; Models Starting June 1998

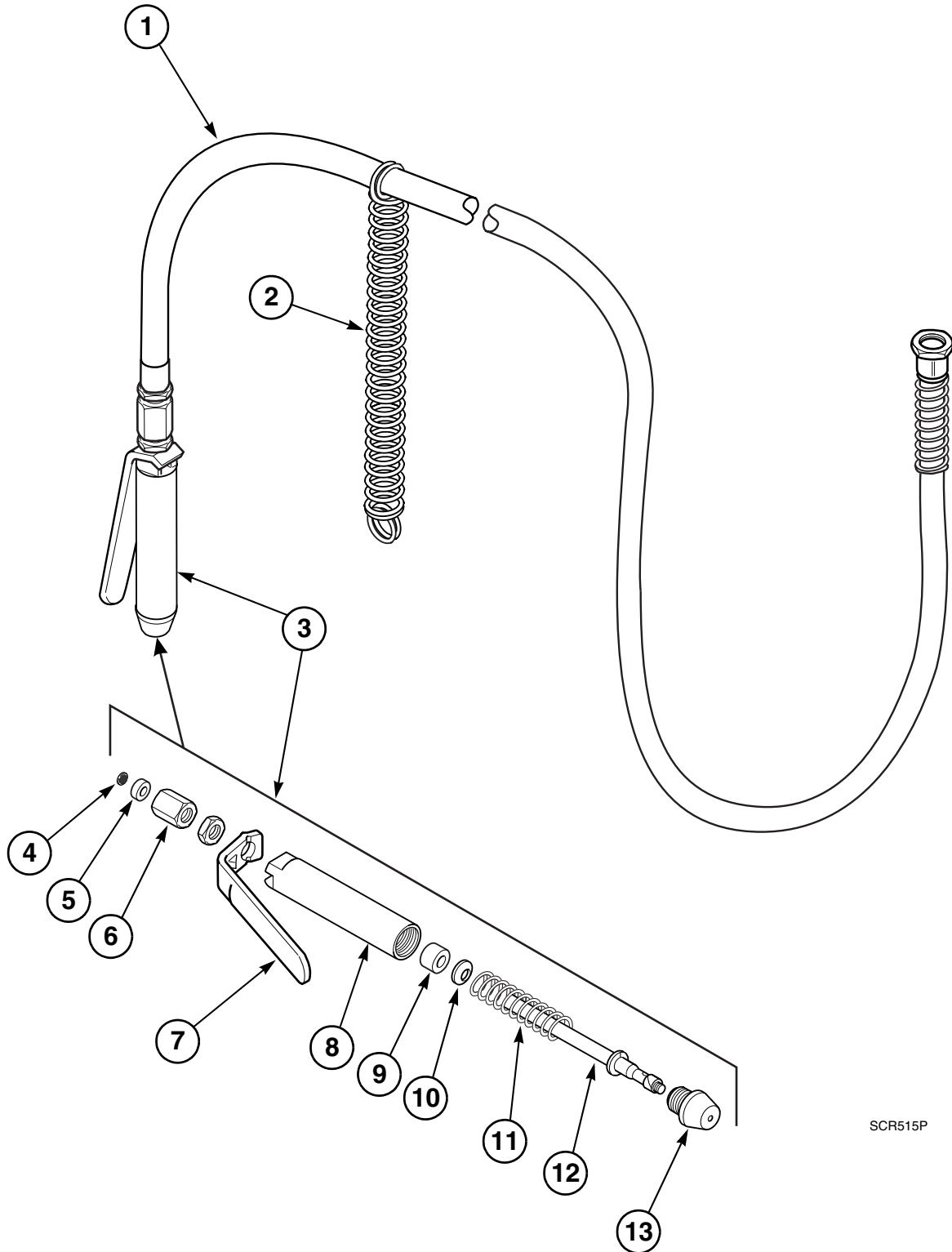


SCR1756P

Manual Spray with Copper Coil

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05652	Spray Gun Bracket Assembly	Includes items 2, 3, 14, 19 and 21
1	JA-17954	Mounting Tube	
2	J1151661	Compression Connector	
3	JA-17958	Mounting Plug	
4	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
5	J1000736	Nut	
6	J1000975	Washer	
7	JA-12279	Coil Mounting Bar	
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	JA-52038	Screw	
11	J1001734	Screw	4 required
12	JA-09231	Condenser Flow Control	Includes items 2, 13 and 14
13	J1151646	Male Compression Connector	
14	JA-50676	Pipe Coupling	
15	J1001015	Washer	4 required
16	20275	Nut	4 required
17	JC-70628	Pipe Tee	
18	J1236553	Pipe Nipple	
19	J1410257	Tubing	
20	20275	Nut	4 required
21	JA-51475	Washer	2 required
22	JA-52524	Screw	2 required

Water Gun Assembly



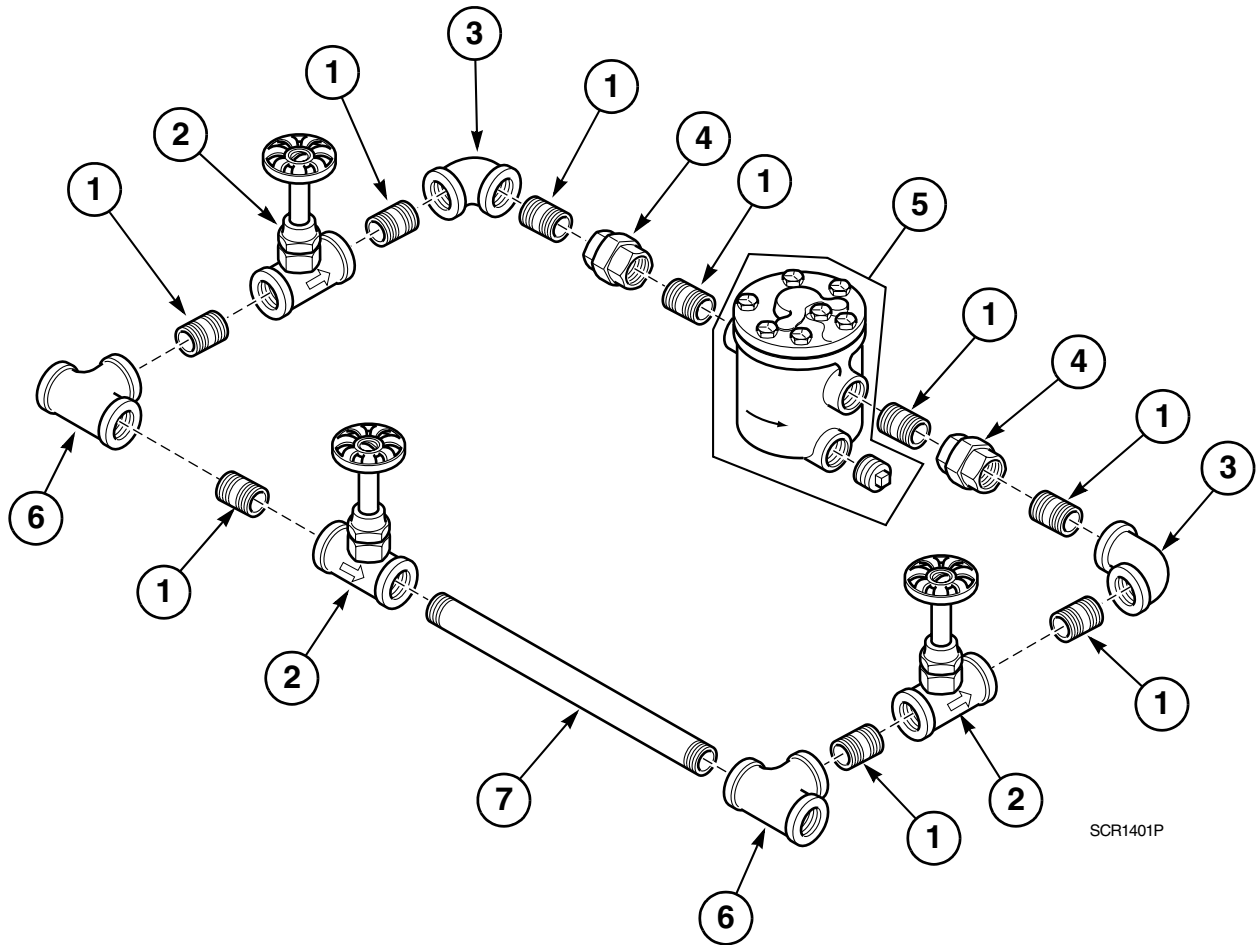
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Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-13
	N/A	Water Gun Repair Kit	Includes items 4, 5, 9 and 11-13
1	JA-50949	Spring	Use to attach hose to cabinet
2	JA-51793	Hose Assembly	
3	JA-51792	Water Gun	Includes items 4-13
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	JA-50633	Water Gun Body	
9	JA-50646	Water Gun Packing	
10	JA-50647	Washer	Brass
11	JA-50648	Water Gun Spring	
12	N/A	Stem and Seat Assembly	
13	JA-50641	Water Gun Nozzle	

N/A = Part no longer available

By-Pass and Trap Option

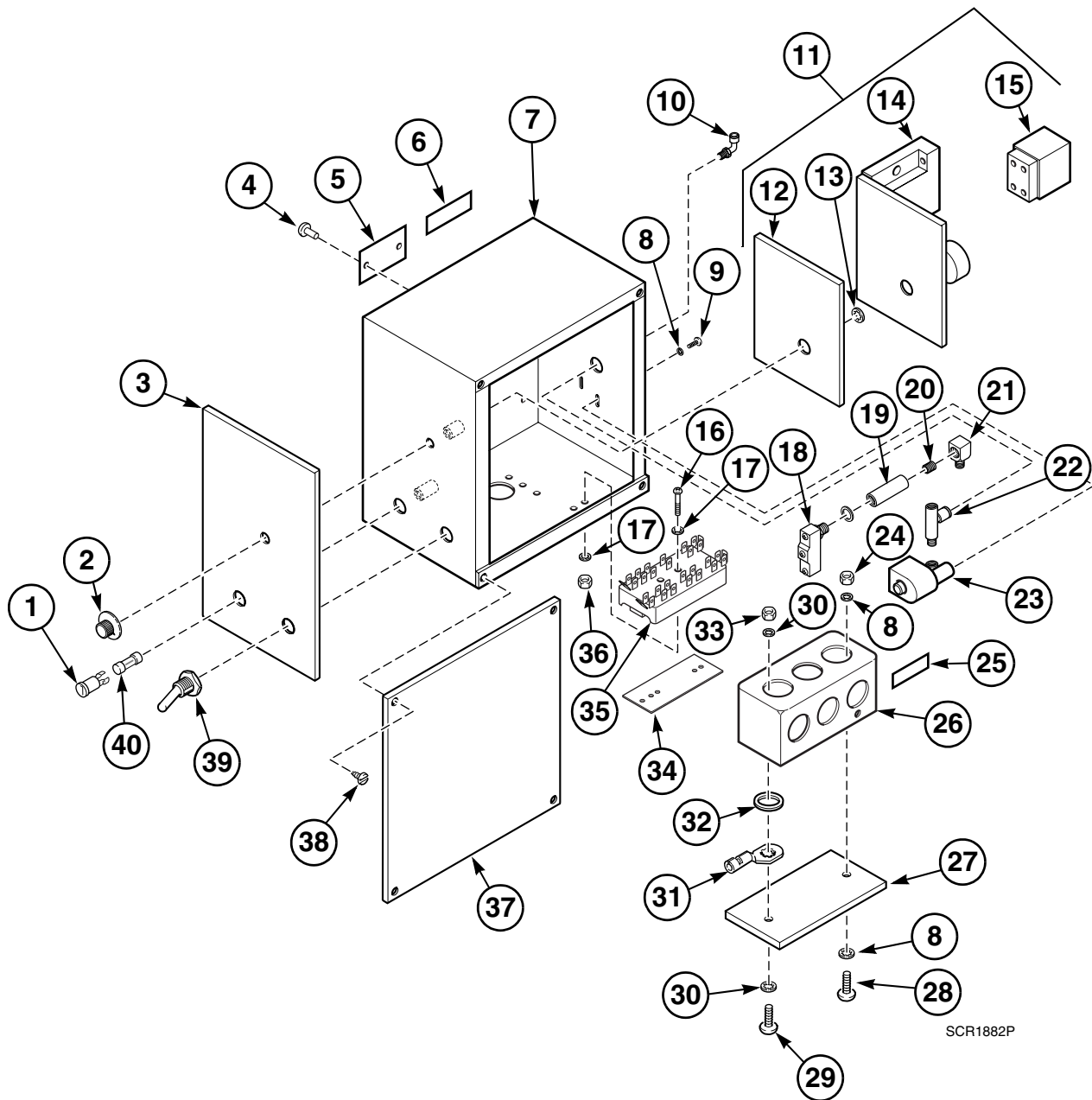


By-Pass and Trap Option

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	By-Pass and Trap Option	Includes items 1-7
1	J1239334	Pipe Nipple	9 required
2	N/A	Globe Valve	3 required
3	J1239383	Pipe Elbow	2 required
4	J1014554	Pipe Union	2 required
5	N/A	Trap	Includes plug
6	JC-70628	Pipe Tee	2 required
7	N/A	Nipple	

N/A = Part no longer available

Timer Control Assembly – Models Starting June 1998

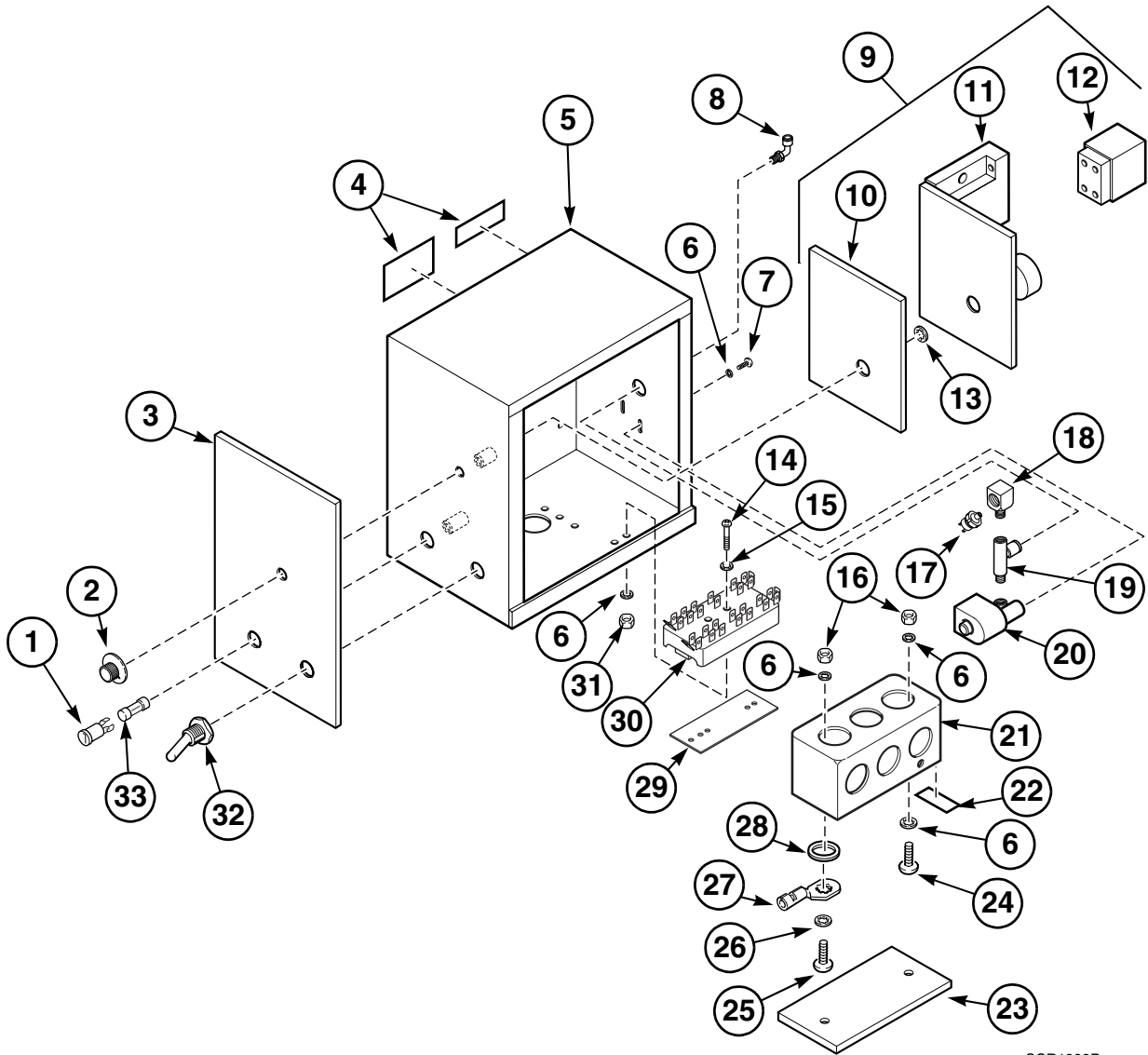


SCR1882P

Timer Control Assembly – Models Starting June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	J1478577	Timer Control Assembly	110 Volt; Includes items 1-40
	J1478585	Timer Control Assembly	220 Volt; Includes items 1-40
	J200050400	Common Timer Circuit Board Kit	
	J1378652	Varistor Assembly	115 Volt
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	J1478551	Timer Control Nameplate	110 Volt
	J1478569	Timer Control Nameplate	220 Volt
4	JA-53715	Blind Rivet	2 required
5	J1145689	Danger: Always Nameplate	Disconnect power
6	J1490804	Type 1 Enclosure Label	
7	J1366657	Control Enclosure	
8	J1085992	Washer	6 required
9	J1040476	Screw	2 required
10	J1407741	Swivel Tubing Elbow	
11	J1478601	Flush Mount Timer Assembly	110 Volt; Includes item 12-16
	J1478619	Flush Mount Timer Assembly	220 Volt; Includes item 12-16
12	J1344605	Panel Mount Timer Insulator	
13	JC-43344	Washer	
14	J1343680	Timer Board	Includes J1343672 Relay Socket
15	J1343664	Relay	
16	J1233162	Screw	2 required
17	JC-43267	Washer	4 required
18	J1526540	Limit Switch	
19	J1526532	Pilot Actuator	
20	J1232313	Pipe Nipple	
21	JC-28317	Street Pipe Elbow	
22	J1316710	Pipe Tee	
23	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
24	J1000736	Nut	2 required
25	J10-607	Ground Wire Label	
26	J1232958	Electric Outlet Box	
27	J1075621	Electric Box Cover	
28	M400044	Screw	2 required
29	J1199389	Screw	
30	J1085984	Washer	2 required
31	J1189125	Terminal Lug	
32	J1066919	Snap-In Bushing	
33	J1209113	Nut	
34	J1366731	Terminal Block and Power Insulator	230 Volt
35	JE-66109	Terminal Block	
36	02788	Nut	2 required
37	J1366707	Control Cover	
38	M400664	Screw	4 required
39	JA-51016	Toggle Switch	
40	J1065218	Fuse	3 Amp

Timer Control Assembly – Models Starting April 1992 Through June 1998



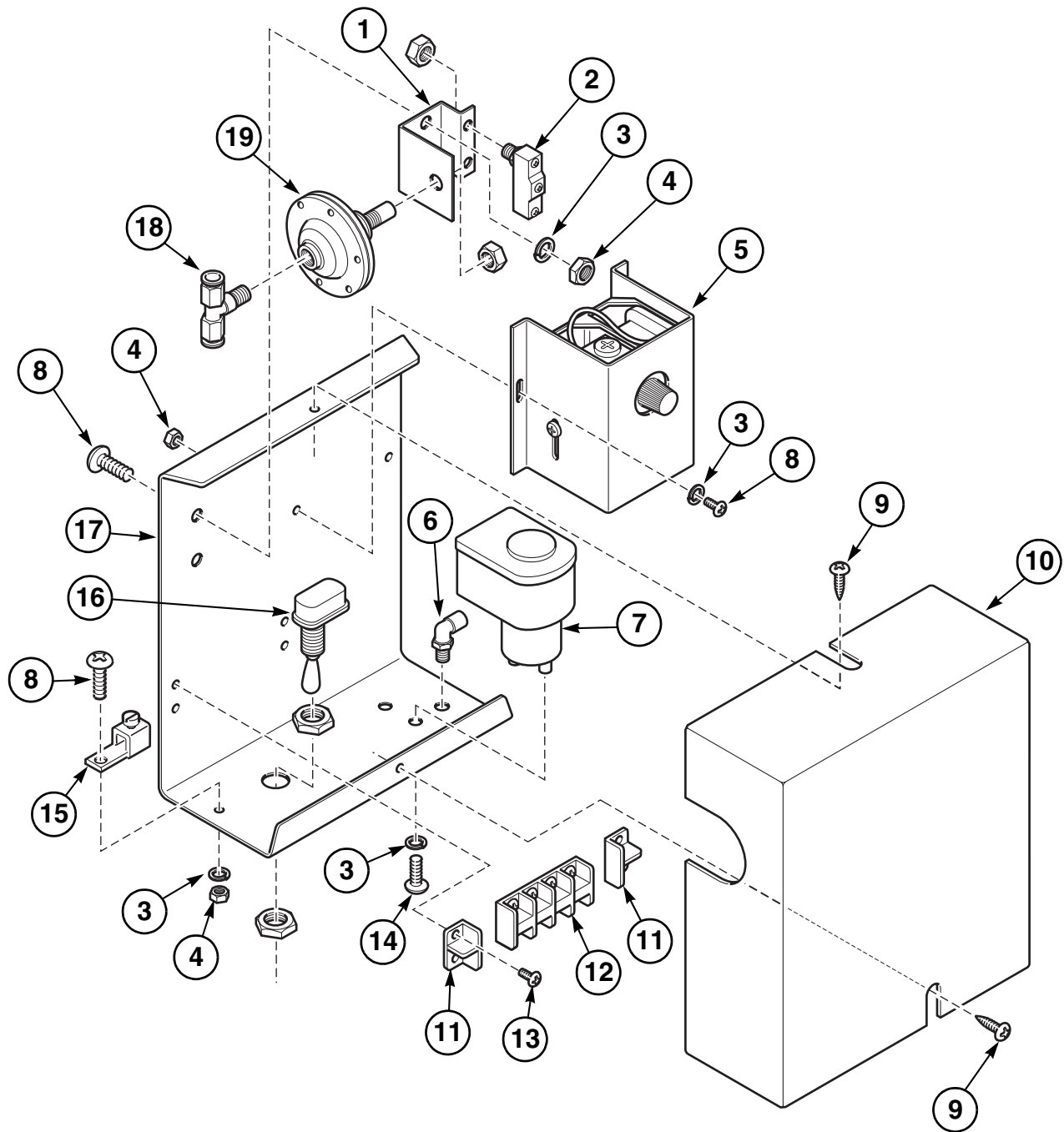
SCR1883P

Timer Control Assembly – Models Starting April 1992 Through June 1998

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	115 Volt; Includes items 1-34
	N/A	Timer Control Assembly	230 Volt; Includes items 1-34
	J1209113	Nut	
	J1378652	Varistor Assembly	115 Volt
1	JA-53621	Fuse Holder	
2	JE-66023	Knob	
3	N/A	Nameplate	Laundry press control
4	J1145689	Danger: Always Nameplate	Disconnect power; 2 required
5	N/A	Enclosure and Cover Assembly	
6	J1085992	Washer	6 required
7	J1040476	Screw	2 required
8	JA-50770	Male Compression Elbow	
9	J200050400	Common Timer Circuit Board Kit	115 Volt
	J1366855	Timer Assembly	230 Volt; Includes items 11-15
10	J1344605	Panel Mount Timer Insulator	
11	J1343680	Timer Board	Includes J1343672 Relay Socket
12	J1343664	Relay	
13	JC-43344	Washer	
14	J1233162	Screw	2 required
15	JC-43267	Washer	4 required; Models starting May 1992
	J1216357	Washer	4 required; Models through May 1992
16	J1000736	Nut	2 required
17	J1364181	Pressure Switch	
18	JC-28317	Street Pipe Elbow	
19	J1316710	Pipe Tee	
20	JA-53231	2-Way Solenoid Valve	115 Volt
	JA-53004	2-Way Solenoid Valve	230 Volt
21	J1232958	Electric Outlet Box	
22	J10-607	Ground Wire Label	
23	J1075621	Electric Box Cover	
24	M400044	Screw	2 required
25	J1199389	Screw	
26	J1085984	Washer	2 required
27	J1189125	Terminal Lug	
28	J1066919	Snap-In Bushing	
29	J1366731	Terminal Block and Power Insulator	230 Volt
30	JE-66109	Terminal Block	
31	02788	Nut	2 required
32	JA-51016	Toggle Switch	
33	J1065218	Fuse	3 Amp

N/A = Part no longer available

Timer Control Assembly – Models Through April 1992



SCR1826P

Timer Control Assembly – Models Through April 1992

REF	PART NO.	DESCRIPTION	COMMENTS
	N/A	Timer Control Assembly	230 Volt; Includes items 1-21
	N/A	Timer Control Assembly	115 Volt; Includes items 1-21
	N/A	Washer	2 required
	JA-53131	Screw	2 required
1	N/A	Diaphragm Bracket	
2	JA-51013	Limit Switch	
3	J1000975	Washer	6 required
4	J1000736	Nut	4 required
5	N/A	Timer Assembly	60 seconds
6	JC-30732	Elbow	
7	JA-53231	2-Way Solenoid Valve	110 Volt/60 Hertz; 120 Volt/50 Hertz
	JA-53004	2-Way Solenoid Valve	220 Volt/60 Hertz; 230 Volt/50 Hertz
8	N/A	Screw	4 required
9	N/A	Screw	2 required
10	N/A	Timer Cover	
11	J1085943	End Terminal Block	
12	J1081793	Terminal Block	
13	N/A	Screw	2 required
14	J1040476	Screw	2 required
15	N/A	Terminal Lug	
16	N/A	Toggle Switch	
17	N/A	Timer Box	
18	JC-30734	Male Compression Tee	
19	N/A	Diaphragm Assembly	Refer to <i>Diaphragm Assembly</i> section for parts breakdown

N/A = Part no longer available

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